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Characterization of Rocket Propellant Combustion Products

Chemical Characterization and Computer Modeling of the Exhaust Products from Four Propellant Formulations

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CHARACTERIZATION OF ROCKET PROPELLANT COMBUSTION PRODUCTS

SUBTITLE:
CHEMICAL CHARACTERIZATION AND COMPUTER
MODELING OF THE EXHAUST PRODUCTS FROM
FOUR PROPELLANT FORMULATIONS

Final Report

DOE Interagency Agreement No. 1016-1844-A1 Project Order No. 87PP8774

December 9, 1991

Principal Investigator: R. A. Jenkins
Primary Contributors: C. W. Nestor, C. V. Thompson,
T. M. Gayle, C. Y. Ma, B. A. Tomkins, and R. L. Moody

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TITLE: CHARACTERIZATION OF ROCKET PROPELLANT COMBUSTION

PRODUCTS

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EXECUTIVE SUMMARY

The overall objective of the work described in this report is four-fold: to a) develop a standardized and experimentally validated approach to the sampling and chemical and physical characterization of the exhaust products of scaled-down rocket launch motors fired under experimentally controlled conditions at the Army's Signature Characterization Facility (ASCF) at Redstone Arsenal in Huntsville, Alabama; b) determine the composition of the exhaust products; c) assess the accuracy of a selected existing computer model for predicting the composition of major and minor chemical species; d) recommend alterations to both the sampling and analysis strategy and the computer model in order to achieve greater congruence between chemical measurements and computer prediction.

Analytical validation studies were conducted in small chambers at the Oak Ridge National Laboratory (ORNL), while the actual firings were conducted at Redstone Arsenal. Real time determination of selected species was performed by a variety of techniques, including non-dispersive infrared spectrometry, chemiluminescence, electrochemical monitoring, and Samples for analyses of trace constituents were collected from optical scattering. individual firings in the ASCF, and returned to ORNL for analysis, usually by gas chromatography/mass spectrometry. Four types of propellants were examined: a double base, a double base with 8% potassium perchlorate, one propellant which was predominantly ammonium perchlorate, and a minimum signature reduced smoke propellant, which was about two-thirds octahydro-1,3,5,7-tetranitro-1,3,5,7-tetrazocine (HMX). Small, 2x2 motors, containing 25 - 75 g of propellant, produced significant quantities of carbon monoxide (CO) and particles when fired into the 20 m³ chamber. CO levels ranged from 85 - 350 ppm. This is equivalent to reaching 2500 - 7500 ppm if a full scale motor was fired in a similarly sized enclosed environment. Particle concentrations ranged from 30 - 100 mg/m³. All of the airborne particles were in the inhalable range. For two of the propellants (the double base and the minimum signature), airborne lead was greater than 10 mg/m³. No ammonia or hydrogen cyanide was detected above 1 ppm. For the predominantly perchlorate formulation, hydrogen chloride (HCl) levels were greater than 100 ppm in the ASCF chamber. Because of the relatively high background levels observed, trace organic vapor phase constituents were difficult to accurately quantify. While a wide variety of trace constituents were observed, only a few were present at levels greater than a few ppbv. Compounds present at levels greater than 10 $\mu g/m^3$ included benzene, methyl crotonate, toluene, and cyanobenzene. A number of PAHs and nitrofluorene were observed in the airborne particulate matter. However, the levels were about a factor of 10 lower than that in outside ambient air particulate matter at a military installation.

Computer modeling was performed with the NASA-Lewis CET-86 version. This approach obtains estimates of equilibrium concentrations by minimizing free energy. Mole fractions of major and minor species were estimated for a range of exit/throat area ratios. The predicted mole fractions for CO were typically 20 - 35%, except for the predominantly inorganic formulation. The model correctly predicted only minor amounts of arnmonia

and essentially no hydrogen cyanide. Predicted mole fractions did not vary a great deal with such input parameters as exit/throat area ratios or small changes in the heats of formation of the various compositions. The accuracy of the predicted CO/CO₂ ratios was low for all but one of the formulations. In general, if the model were to be used in its present state for health risk assessments, it would be likely to over-estimate exposure to CO.

Probably the greatest limitation of the model is its inability to account for reactions after hot exhaust gases leave the rocket motor nozzle. For example, the model predicted no significant quantities of NO would be produced, yet such was measured at ppm levels on every burn. A modification of the model accomplished by mathematically accounting for mixing of hot exhaust gases with ambient air brought the predicted CO/CO₂ ratio into greater agreement with that which was observed experimentally. It seems likely that with the appropriate modifications to account for the roles of kinetically governed processes and the afterburning of exhaust gases, the model could make a more accurate prediction of the amounts of the major products. However, it seems unlikely for the system to be modifiable to the extent to which accurate predictions of toxic or carcinogenic species present at the ppby level could be made.

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I. OBJECTIVES

The overall objective of the work described in this report is four-fold: to a) develop a standardized and experimentally validated approach to the sampling and chemical and physical characterization of the exhaust products of scaled-down rocket launch motors fired under experimentally controlled conditions at the Army's Signature Characterization Facility (ASCF) at Redstone Arsenal in Huntsville, Alabama; b) determine the composition of the exhaust products; c) assess the accuracy of a selected existing computer model for predicting the composition of major and minor chemical species; d) recommend alterations to both the sampling and analysis strategy and the computer model in order to achieve greater congruence between chemical measurements and computer prediction.

II. BACKGROUND

Upon initiation of the Army's Health Hazard Assessment Program in 1983, the lack of information on the potential health hazards from weapons combustion products, to include rockets and missiles, became evident. Research to elucidate significant health effects of rocket and missile combustion products has been limited. Experiences with weapons systems such as ROLAND, VIPER, HELLFIRE, STINGER, and MLRS have resulted in the development of specific medical issues by the U.S. Army. Presumably, these issues will be addressed, in order to enhance the effectiveness of soldiers using such weapons. Requisite to addressing these issues is defining the chemical and physical nature of the combustion products.

Evaluation of rocket exhaust toxicity from Army missile and rocket systems has been directed towards a limited number of combustion products. Chemical species such as carbon monoxide, carbon dioxide, nitrogen, oxides of nitrogen, hydrogen chloride, sulfur dioxide, ammonia, lead, and copper are among those frequently evaluated. A USAMRDC study has demonstrated more than one hundred chemical species in the combustion products of selected propellants. Many of the species represent potential health hazards even though the majority of those identified were at low levels. During the study, data were obtained for the Multiple Launch Rocket System's (MLRS) propellant by computer prediction and laboratory analyses. The combustion product was generated by burning the propellant in a small test motor. When the exhaust plume was vented into a chamber with an inert atmosphere, good quantitative data was obtained for twelve chemical species, and was in excellent agreement with theoretically computed values. In excess of fifty trace gas species also were qualitatively identified.

Various investigators have examined propellant and related combustion products generated in a variety of ways to include directly from a weapon or other equipment system¹⁻⁵, burning in a calorimeter or bomb⁶⁻⁹, personal and general area sampling in indoor firing ranges^{10,11}, and detonation or combustion in chambers or microcombustors^{2,14-17}. The methods of sampling and characterization also have been varied. Sampling has been done under atmospheric^{1,2,4,5,12,16}, and less than atmospheric^{1-3,8,9,13-15} conditions which provide a basis for comparing the relation between variables, such as, pressure and available

oxygen, on the composition of the combustion product. Sampling methods have been either direct and continuous, e.g., the method used by Goshgarian^{13,14} where the exhaust products of solid propellants were introduced directly into a mass spectrometer for analysis immediately following combustion, or by collection in a container or on a medium for subsequent analysis. The latter has involved cryogenic trapping, evacuated glass or stainless steel cylinders, and sorbent cartridges, filters, and condensation trains. Analytical methods to detect organics, gases, metals, and particulates have included gas chromatography (GC), gas chromatography-mass spectroscopy (GC-MS), titration, optical and infrared spectroscopy, scanning electron microscopy (SEM), x-ray emission and diffraction, and particle size analysis. Because of limitations with each sampling and analytical technique, several techniques must be employed simultaneously to optimize qualitative and quantitative characterization.

Computer models have been used to predict propellant ballistic properties to include the identity of the major chemical species contained in the combustion products 1,3,5,17-19. When compared with laboratory derived empirical data, the models tend better to predict the major species than the minor ones both qualitatively and quantitatively 1,5,19. The models predict the chemical species that occur at the nozzle of the rocket as the exhaust exits; however, afterburning changes the chemical content of the combustion product. Afterburning and incomplete combustion effects are not predicted by the models.

The approach taken in this study was to carefully validate real time analytical methods in chamber studies at Oak Ridge National Laboratory (ORNL) for as many of the major constituents as practical. The instrumentation for real time monitoring would then be transported to the ASCF for the firing of the scaled-down test motors. Vapor and particle phase samples for determination of trace organics and metal species would be returned for analysis. The Army Signature Characterization Facility (ASCF) has been used to determine the concentrations of major toxic species in propellant exhaust, e.g., carbon monoxide, carbon dioxide, hydrogen chloride, lead, aluminum oxide, and other nuisance particles²⁰. The facility is a 19.6 m³ walk-in, climatic chamber with temperature limits of 40° to 140°F and humidity control in the range of 20 to 100% relative humidity (RH). Typical operating parameters are 70°F and 60% RH. Designed as a smoke measurement facility, the ASCF has been adapted for the measurement of rocket motor signature and exhaust constituents. The facility serves as a large gas cell in which the exhausts of standard 2 x 2 motors can be measured by infrared spectroscopy (Fourier Transform Infrared Spectroscopy, FTIS). Ports in the ASCF allow sampling and measurement by other methods, e.g., air sampling pumps and direct reading instruments.

The results of the characterization studies were then to be compared with values predicted using the most recent version of a computer model developed by the Lewis Research Center of the National Aeronautics and Space Administration (NASA-Lewis). The model was then to be refined to the extent of available resources, in order to improve the predictive capability of the system.

Results of these studies are described in two parts. In Part 1, results of the chemical and physical characterization studies are described and discussed. In Part 2, results of the

computer modeling work are described. Comparisons with characterization data are performed, and recommendations for model improvement are made.

PART 1: CHEMICAL CHARACTERIZATIONSTUDIES

EXPERIMENTAL

The sampling and analysis methods used in this study have been described in detail in a previous report²¹, and are summarized in Table 1. An assortment of real-time analytical instrumentation was employed. However, resources were not available for the use of online mass spectrometric measurement, as such would have required periodic transport to the ASCF. Essentially, the approach taken was to first validate candidate analytical methods in small chambers (0.4 and 1.4 m³) at ORNL. Analytical measurements using real time instrumentation were made of target species in the presence of well defined quantities of other species. The extent to which these materials altered the response to the target species was noted, and corrections made when appropriate. For species which could not be determined in real time (usually trace organic vapor phase and particle phase species), samples would be taken at the actual burns to be conducted at the ASCF, and returned to ORNL for detailed chemical analysis. Following method validation for the propellant composition of interest, the sampling and analysis instrumentation was transported to the ASCF at Redstone Arsenal, and deployed for monitoring and sampling. Typically, between 2 and 3 firings of a test motor could be conducted during each 8-hour shift. Burns of the various propellant formulations took place between August, 1987 and December, 1989.

RESULTS AND DISCUSSION

The compositions of the various propellant formulations tested in this project are listed in Appendix A. Briefly, Composition D was a double-base propellant, comprised of approximately 50% nitrocellulose and about 40% nitroglycerine. Composition H was also a double base system, with approximately 8% by weight of potassium perchlorate added. Composition L was a formulation comprised of nearly 75% ammonium perchlorate, with the remainder being polyvinylchloride plastic and di (2-ethylhexyl) adipate. Composition Q was a minimum signature propellant, comprised of 66% HMX, and about 11% each of nitroglycerine and butane triol trinitrate. (A fifth motor, referred to as Composition X was fired only one time, and no modeling studies were applied to it.) (Note that the linkage between the propellant and the weapon systems for which they may be used is considered CLASSIFIED information. Those having need of this information should contact the COR listed on the title page of this document.) All of the propellants contained small amounts of metals. The motor size tested varied between ca. 24 - 75 g. This compares to a typical launch motor weight on an anti-tank weapon system of ca. 560 g.

Sampling of the exhausts was not without its difficulties. For example, for the first run of Composition D, the high volume particulate collector was placed inside the ASCF

chamber. However, the shock wave from the firing was sufficient to blow the filter media out of the holder. Thus, for subsequent runs, the sampler was placed outside the chamber and

TABLE 1 Summary of Sampling and Analysis Strategy for Rocket Exhaust Constituents at ASCF

Component

Sampling and Analysis Method

Carbon Monoxide
Carbon Dioxide
Oxides of Nitrogen
Hydrogen Cyanide
Ammonia
Hydrogen Chloride
Total Suspended Particulate Matter
photometer

Real Time, non-dispersive infrared analyzer Real time, non-dispersive infrared analyzer Real time, chemiluminescence analyzer Real time, electrochemical analyzer Real time, electrochemical analyzer Real time, ion selective electrode Real Time: forward scattering infrared

Off line: two-stage high volume filter, gravimetric analysis

Metals

Low volume collection on membrane filter, followed by inductively coupled plasma or atomic absorption analysis.

Particle Size Distribution Cascade impaction, optical comparison of stages

Trace Vapor Phase Organics

Collection on multi-sorbent traps, followed by thermal desorption gas chromatography/mass spectrometric analysis.

Trace Particle Phase Organics

Collection on two-stage, high volume filter, analysis by high performance liquid chromatography and/or gas chromatography/mass spectrometry.

connected to it with the flexible plastic pipe. Also, on a latter run with "D," the force of the shock wave buckled the main chamber access door on the ASCF. For the final firing of "D," the nozzle was changed to force the propellant to burn over a longer period of time. This resulted in a considerable alteration in the exhaust composition (see Table 2).

Major Constituents

The observed exhaust major constituent concentrations in the ASCF are reported in Tables 2 - 5, along with various physical characteristics of the motors. The data is summarized in Table 6.

It is important to note that for those constituents determined in real time (ie, the gases), the concentrations listed represent peak concentrations. For gases, maxima were typically achieved within 30 seconds of the firing of the rocket motors. Presumably, maxima were achieved as the chamber contents were mixed by the fan mounted inside the chamber. Such was not always the case for the particulate phase species. For example, in Figures 1 and 2 are compared the time courses for some of the major exhaust products for firings of Composition D and H motors, from about 30 seconds following the firing onward. For Composition D, immediately after following the achievement of maximum concentrations, the constituent levels slowly decreased. While the same happened for Composition H vapor phase species, the particles were very slow to reach a maximum. Although particle

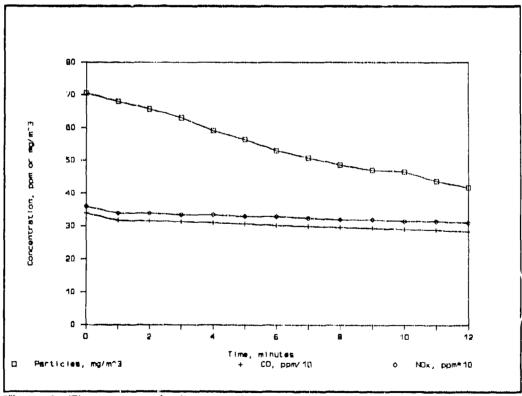


Figure 1. Time course of exhaust products post firing. Composition D.

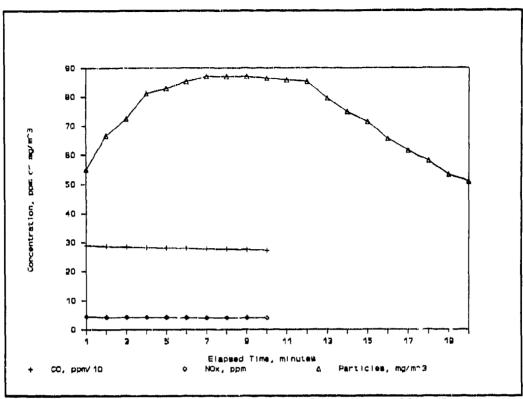


Figure 2. Time course of exhaust products post firing. Composition H.

size differences between the two products were minimal (see below), it was speculated that the action of the fans could have stirred up larger agglomerates which settled immediately after firing, which eventually broke up to form smaller primary particles. Concentration reductions seemed most likely due to leaking of the chamber contents through door seals, bulkheads, etc. Particle concentrations decreased somewhat more rapidly than those of vapor phase constituents, probably due to settling.

No attempt was made to determine the concentrations of methane, hydrogen gas, or water vapor. For the former two species, quantitative measurements would be very difficult without the use of an on-line mass spectrometer, and such was not available for this work. Water vapor is one of the major components of the motor exhaust. The mole fraction predicted by the NASA-Lewis computer program typically is in the range of 20% (see below). However, the difficulty of making accurate determinations of water vapor concentration in a large chamber is considerable. For example, the maximum amount of hydrogen in any of the formulations listed in Tables A-1 - A-4 is sufficient to produce only 15 g of H₂O in the 20 m³ ASCF chamber. This is comparable to increasing the concentration by at most 0.75 g/m³, to a concentration of ca. 11 g/m³ at 60% relative humidity at 21° C. The addition of this amount of water vapor would increase the RH by 4%, as long as no change in the temperature occurred. Given that such small changes would be difficult to measure accurately, and that water vapor representations.

TABLE 2

SUMMARY OF CHARACTERIZATION DATA COMPOSITION D MAJOR CONSTITUENTS

RUN NUMBER	1	2	3	4	5	6 ^d
DATE	8-25-87	8-25-67	8-26-87	8-26-87	6-23-88	6-23-88
QUANTITY OF PROPELLANT, g	75	71	75	75	67	NR
EXIT DIAMETER, Inches *	1.0	1.0	1.0	1.0	1.0	1.0
THROAT DIAMETER, Inches	0.55	0.707	0.50	0.50	0.50	NR
ASCF CHAMBER TEMPERATURE, *F	71	78	71	71	68	71
ASCF RELATIVE HUMIDITY, %	76	60	60	60	69	87
INTERNAL PRESSURE OF MOTOR, pola	2200	2500	3000	2600	2500	2500
CARBON MONOXIDE ^b , ppm	292	367	340	325	282	139
CARBON DIOXIDE ^{b,c} , ppm	2200	2500	3000	2500	1245	1505
NITRIC OXIDE ^b , ppm	4.2	3.0	3.6	3.5	2.2	43.0
NITROGEN DIOXIDE ^b , ppm	ND	ND	ND	ND	ND	ND
HYDROGEN CYANIDE ^b , ppm	ND	ND	ND	ND	ND	ND
AMMONIA, ppm	ND	0.2	ND	ND	ND	ND
TOTAL SUSPENDED PARTICULATE MATTER, mg/m ³	71	63	71	70	67	NR
LEAD mg/m ³	18	35	73	40	36.9	41.8
COPPER mg/m ³	2.0	3.8	91	4,4	4.0	4.8
ALUMINUM (as AL ₂ O ₃) mg/m ³	ND	ND	ND	ND	ND	ND
CHROMIUM mg/m ³	ND	ND	ND	ND	ND	ND
ZIRCONIUM OXIDE mg/m ²	ND	ND	ND	ND	ND	ND

Nominal exit diameter was 1.0 inches. However, this was an estimate only. Actual diameters could have varied between 0.75 and 1.25 Inches.

b Maximum observed concentrations.

[©] Determined in Runs 1-4 using Dreager Tubes, Runs 5 and 6 using NDIR analyzer,

d Special nozzle used which increased burn time. See text. Data may not be representative.

NR: Not Recorded

ND: Not Detected

TABLE 3 SUMMARY OF CHARACTERIZATION DATA COMPOSITION H MAJOR CONSTITUENTS

RUN NUMBER	1	5	3	4
DATE	6-22-88	6-22-88	6-22-88	6-23-88
QUANTITY OF PROPELLANT, g	25	25	24	24
EXIT DIAMETER, inches 4	1	1	1	1
THROAT DIAMETER, Inches	0.261	0.261	0.261	0.261
ASCF CHAMBER TEMPERATURE, *F	70	70	70	72
ASCF RELATIVE HUMIDITY, %	NR	68	57	63
INTERNAL PRESSURE OF MOTOR, pala	5000	5000	5000	5000
CARBON MONOXIDE ^b , ppm	290	C	300	298
CARRON DIOXIDE ^b , ppm	250	c	270	290
NITRIC OXIDE ^b , ppm	4.5	С	1.7	5.0
NITHOGEN DIOXIDE ^b , ppm	ND	C	CN	ND
HYDROGEN CYANIDE ^b , ppin	ND	0	ND	ND
HYDROGEN CHLORIDE, ppm	<1		<1	1
AMMONIA ^b , ppm	ND	0	סא	ND
TOTAL SUSPENDED PARTICULATE MATTER, mg/m ³	87	o	73	176
LEAD mg/m ³	0.771	c	0.618	0.486
COPPER mg/m ³	0.726	c	0.897	0.508
ALUMINUM (as AL ₂ O ₃) mg/m ³	ND	Ç	ND	ND
CHROMIUM mg/m ³	ND	¢	ND	ND
ZIRCONIUM OXIDE mg/m3	ND	0	ND	ND
MOLYBDENUM, mg/m ³	1.41	C	0.309	0.088
MAGNESIUM, mg/m ³	0.261	¢	0.224	0.250
TIN, mg/m ³	0.348	o	0.397	0.177

Nominal exit diameter was 1.0 inches. However, this was an estimate only. Actual diameters could have varied between 0.75 and 1.25 inches.

Maximum observed concentrations.

Sample Acquisition failure. Not Recorded

NR: ND: Not Detected

Table 4

SUMMARY OF CHARACTERIZATION DATA
COMPOSITION L

COMPOSITION L MAJOR CONSTITUENTS

RUN NUMBER	1	2	3	4
Date	1-18-89	1-18-89	1-19-89	1-19-89
Quantity of Propellant, g	24	24	24	24
Exit Diameter, inches a	1,0	1.0	1.0	1.0
Throat Diameter, Inches	0.28	0.28	0.28	0.28
ASCF Chamber Temperature, *F	69	70	71	70
ASCF Relative Humidity, %	NR	68	49	48
Internal Pressure of Motor, pela	2500	2500	2500	2500
Carbon Monoxide ^b , ppm	298	337	371	371
Carbon Dioxide ^b , ppm	164	137	164	150
Nitrio Oxide ^b , ppm	1.5	0.5	0.5	0,5
Nitrogen Dioxide ^b , ppm	ND	ND	ND	ND
Hydrogen Cyanide ^b , ppm	ND	ND	ND	ND
Ammonia ^b , ppm	ND	ND	ND	טא
Hydrogen Chloride, ppm	112	112	108	122
Total Suspended Particulate Matter, mg/m ³	50	33	38	51
Lead mg/m ³	2.73	2.71	1.52	1.50
Copper mg/m ³	5.74	4.43	3.98	3.80
Aluminum (as Al ₂ O ₃) mg/m ³	4.33	3.62	3.35	3,14
Chromium mg/m ³	0.64	0.52	0.52	0.46
Zirconium Oxide mg/m³	ND	ND	ND	ND
Cadmium, mg/m ³	0.15	0.13	0.12	0.11

Nominal exit diameter was 1.0 inches. However, this was an estimate only. Actual diameters could have varied between 0.75 and 1.25 inches.

b Maximum observed concentrations.

NR: Not Recorded ND: Not Detected

Table 5
SUMMARY OF CHARACTERIZATION DATA
COMPOSITION Q
MAJOR CONSTITUENTS

RUN NUMBER	1	2	3
Date	12-1-89	12-5-89	12-5-89
Quantity of Propellant, g	65	64	60
Exit Diameter, inches a	1,125	1.125	1.125
Throat Diameter, inches	0,188	0.190	0.197
ASCF Chamber Temperature, *F	66	63	64
ASCF Relative Humidity, %	34	46	40
Internal Pressure of Motor, psia	1580	1480	1100
Carbon Monoxide ^b , ppm	84	84	93
Curbon Dioxide ^b , ppm	1350	1324	1194
Nitrio Oxide ^b , ppm	2	1	1
Nitrogen Dioxide ^b , ppm	ND	D	ND
Hydrogen Cyanide ^b , ppm	ND	ND	ND
Ammonia ^b , ppm	ND	ND	ND
Total Suspended Particulate Matter, mg/m ³	31	28	29
Lead mg/m ³	18.6	1.5	14.1
Copper mg/m ³	0.002	0.00	0.01
Aluminum (as AL ₂ O ₃) mg/m ³	ND	ND	ND
Chromium mg/m ³	0.0	0.02	0.02
Zirconium Oxide mg/m³	<0.1	<0.1	0.06
iron, mg/m ³	0.33	0.06	0.06

Nominal exit diameter was 1.0 inches. However, this was an estimate only. Actual diameters could have varied between 0.75 and 1.25 inches.

NR: Not Recorded ND: Not Detected

b Maximum observed concentrations.

TABLE 6						
MEAN CONCENTRATIONS ACHIEVED IN ASCF CHAMBER						
Constituent	Propellant Formulations (approximate motor size)					
	D (75 g)	H (25 g)	L (22 g)	Q (63 g)	X (25 g)	
CO, ppm	330	295	344	85	195	
00 ₂ , ppm	1375	270	154	1250	561	
NH _m , ppm	BMDL	BMD L	BMDL	BMDL	BMDL	
NO, ppm	3.5	4	0.75	1.3	5.0	
NO ₂ , ppm	BMDL	BMDL	BMDL	BMDL.	BMDL	
HCN, jopm	BMDL	BMDL	BMDL	BMDL	BMDL	
HCL, ppm	BMDL	<1	114	BMDL	BMDL	
Particles, mg/m ³	70	100	43	30	45	
Pb, mg/m ³	40	0.6	2	16	0.18	
Cu, mg/m ³	4	0.7	4	0.01	0.45	
Al ₂ O ₃ , mg/m ³	BMDL	BMDL	3.5	BMOL	BMDL	
Cr, mg/m ³	BMDL	BMDL	0.5	0.01	1.3	
Cd, mg/m ³	BMDL	BMDL	0.13	BMDL.	BMDL	
sn, mg/m ³	BMDL	0.3	BMDL	BMDL	BMDL	

^{*} BMDL: Below method detection limit.

it was decided that determination of water vapor would be omitted from the measurements.

A determination of the carbon balance for the chamber indicates that the analytical measurements account for approximately 60% of the carbon in the formulation. For example, using the data in Table A-1 for Composition D, there are ca. 2.06 moles of carbon in the motor. Data from Run 5 of the "D" test indicates ca. 1.2 moles of C tied up as the oxides of carbon (CO and CO₂). The analysis of the vapor and particle phase organic constituents (see below) indicates that only a very tiny amount of C is tied up in the trace species. And even if all the non-metal material collected as particulates was pure carbon, such would only add ca. 26 mg/m³ of carbon, or about 0.043 moles. Thus, it would appear that a significant fraction of the carbon present in the motor itself (ca. 33%) is present in some form which is not amenable to conventional analyses. Without confirmatory data, the composition of such material would be highly speculative.

All of the formulations, despite the relatively small quantities of propellant fired in the chamber (ca. 1/7 to 1/20 of a typical size launch motor) produced substantial concentrations of carbon monoxide, ranging from a low of about 300 ppm/100 g of propellant for Composition O, to a high of nearly 1400 ppm/100 g for Composition L. The amounts of carbon dioxide produced varied considerably, from more than a factor of 10 greater than the CO produced, to only about half the amount of CO produced. Only very small quantities of nitric oxide were produced, and no measurable amounts of nitrogen dioxide were produced. The latter is not surprising, since the production of NO₂ is dependent on the square of the NO concentration²². If the concentration of NO is low, significant amounts of the dioxide will not be produced in the first 10 minutes following the firing of the motor (the duration of time for which the ASCF was sampled for the oxides of nitrogen). Essentially, no aminonia or hydrogen cyanide was found at levels greater than 1 ppm. In the two formulations which contained perchlorates, measurable levels of hydrogen chloride were found. However, the observed levels were not proportionate to amount of perchlorate present. For example, while Composition L had about 8x more perchlorate in the formulation than Composition H, the levels observed in the chamber were about 100x larger. There were a number of metals found in the airborne particles resulting from motor firings. Copper, aluminum (as the oxide), lead, tin, chromium, and cadmium were all found in measureable amounts. Probably the lead and cadmium are of the greatest concern from a health risk standpoint. Compositions D and Q, lead was found to be present in the diluted exhaust at levels greater than 10 mg/m³.

In Table 7 are listed the particle size distributions of the exhaust products for the formulations studied. The mass median aerodynamic diameters (MMAD) were all less than 2 μ m, indicating that the particles remaining airborne long enough to be collected by the sampling method were capable of being inhaled. Although Composition D had a measurably bimodal distribution, the higher of the two MMADs was still less than 5 μ m. Particles from Composition L had a somewhat smaller MMAD than of the other formulations, but the breadth of the distribution was larger.

TABLE 7

Particle Size Distribution Rocket Exhaust Particulate Matter Mean Values

Mass Median Aerodynamic Diameter (MMAD) and Geometric Standard Deviation (σ_g)

Composition	MMAD (um)	g
$D^{\mathbf{a}}$	1.46	1.86
н	1.44	1.77
L	0.807	2.14
Q	0.96	2.4

^a Composition D had a definite bimodal distribution: large particles had a MMAD of 3.6 microns, with $\sigma_g = 1.8$; small particles had a MMAD of 0.47 microns, with $\sigma_g = 1.7$.

Trace Constituents

Trace organic vapor phase constituents present in the exhaust atmospheres were determined by collection of samples on multi-sorbent traps, followed by analysis by thermal desorption GC/MS. Because of the sensitivity of the method, collection of sufficient sample was not difficult. However, the background levels of vapors in the chamber were very high, and as a result, made it very difficult to discern quantities of vapors arising from the firing of the rocket motor. Despite the fact that the chamber was flushed with clean air between most firings, background levels of collected constituents on chamber blanks were substantial (see Table 8). This suggests that there may be significant off-gassing of volatiles from materials adsorbed on the surfaces inside the chamber. Accurate quantitative determination of the constituents identified was exceedingly difficult, because it required determining the difference between two large values. Also, the largest peak

in many of the samples was determined to be a mixture of hydrocarbons that were not resolved, even by high-resolution chromatography. These may be unburned, volatilized waxes used in the manufacture of the test motors. In Appendix B, in Tables B-1 through B-4, are listed the various trace organic vapor phase components identified and quantified in the exhaust. The data is summarized in Tables 9 - 12. In this case, mean quantities were reported only if the compound was observed in two or more of the traps analyzed from the firing of a specific composition and if the compound was present at a level 50% greater than the highest level reported for any blank collected during the series of firings. Several comments are in order. First, as stated above, it was very difficult to obtain a truly "clean" chamber atmosphere into which to fire the motors.

Table 8

CONCENTRATION OF SELECTED CONSTITUENTS IN CHAMBER BLANKS

μg/m³	Concentration		Concentration	ug/m³	
TORKLIN			C ₃ -cyclopentane	52.4	
	Methylene chloride	119	C ₁₂ -cyclohexasiloxane	8.2	
	Methyl crotonate	2.1	C ₁₂ -cyclohexasiloxane	4.4	
	C ₆ -cyclotrisiloxane	23.9	C3-cyclopentane	7.4	
	C ₂ -cyclotetrasiloxane	7.5	Diethylphthalate	19.1	
	C ₃ -cyclopentane	25A	Pentadecane	2.1	
	Terpinene	8.8	Nonadecane	2.6	
	C ₁₀ -cyclopentasiloxane	129	Trimethylcyclobutanone	3.5	
	Naphthalene	8.8	, , , , , , , , , , , , , , , , , , ,		

Originally, it was believed that the siloxane compounds may have resulted from contamination of the multi-sorbent traps with a soap bubble solution which was used in measuring the sample flow rates in some of the earlier studies. (This potential for contamination has been confirmed by subsequent experiments in the laboratory). However, the siloxanes were also present in the blanks which were acquired in later experiments, in which only instrumental calibration of the flow rates were made. Thus, the siloxanes may be off-gassed byproducts of the detergents used to clean the chamber prior to the motor firings, or they may be true products of the propellant combustion. Significant amounts of siloxane have been seen in the vapor phases of several of the exhausts from various motors. In general, there appeared to be a greater variety of trace organics present in the vapor phase of the composition D and H exhausts. The fact that Composition L is predominantly inorganic probably contributes to this observation.

Table 13 summarizes the maximum observed concentrations of non-siloxane compounds found in the ASCF atmospheres for those constituents with levels greater than $10 \,\mu\text{g/m}^3$ (ca. 3 ppbv for benzene). For example, the average concentration for benzene was 17.6

 $\mu g/m^3$ or 5.4 ppb. Overall, the concentrations of these species were several orders of magnitude below the levels at which they are regulated for workplace exposures. One may conclude table 9

TABLE 9
ESTIMATED CONCENTRATION OF TRACE VAPOR PHASE CONSTITUENTS
COMPOSITION D

CONSTITUENT	APPROXIMATE CONCENTRATION*, ug/m³
Trichloroethane	0.4
Benzene	13.5
Trichloroethylene	2.0
Methyl crotonate	15.3
Toluene	10.5
C _e -cyclotrisiloxane	11
C ₂ -benzene	5.7
Phenylacetylene	2.7
Styrene	4.7
C _{3"} benzene	2.7
C ₃ -benzerie	3.9
Decane	1.5
Decane	0.9
Terpinene	0.7
C _e -cyclotetrasiloxane	15
Teripene	1.1
Undecane	0.8
Naphthalene	6.1
C ₃ -cyclopentane	1.3
Dodecane	0.7
C ₁₂ -cyclohexasiloxane	17.8
Hexadecane	1.1

^{*} Estimated by determination of mean value for at least 2 of traps analyzed, which must be at least 50% greater than the highest blank level observed. Levels have been corrected for blanks.

TABLE 10
ESTIMATED CONCENTRATION OF TRACE VAPOR PHASE CONSTITUENTS
COMPOSITION H

CONSTITUENT	APPROXIMATE MEAN CONCENTRATION", ug/m3
Trichlorofluoromethane	9.8
Trichloroethane	0.4
Benzene	17.6
Methylcrotonate	7.0
Toluene	2.2
Phenylacetylene	2.4
C ₂ -benzene	0.7
Heptene	₿.4
Cyanobenzene	18.0
C ₃ -benzene	1.4
C ₃ -cyclopentane	16.1
C ₁₄ -cycloheptasiloxane	2,2

^{*} Estimated by determination of mean value for at least 2 of traps analyzed, which must be at least 50% greater than the highest blank level observed. Levels have been corrected for blanks.

TABLE 11 ESTIMATED CONCENTRATION OF TRACE VAPOR PHASE CONSTITUENTS COMPOSITION L

CONSTITUENT	APPROXIMATE MEAN CONCENTRATION ¹ , ucl/m ³
Octamethyl-cyclotetrasiloxane	3.5
Octamethy-cyclotetrasiloxane	2.6

^{*} Estimated by determination of mean value for at least 2 of traps analyzed, which must be at least 50% greater than the highest blank level observed. Levels have been corrected for blanks.

TABLE 12 **ESTIMATED CONCENTRATION OF TRACE VAPOR PHASE CONSTITUENTS** COMPOSITION Q

CONSTITUENT	APPROXIMATE MEAN CONCENTRATION". µg/m³
trichlorofluromethane	0.6
hexamethyl cyclotrisiloxane	0.2
trimethyl-cyclobutanane	23.5
octamethyl-cyclotetrasiloxane	0.3
phthalate	8.5

^{*} Estimated by determination of mean value for at least 2 of traps analyzed, which must be at least 50% greater than the highest blank level observed. Levels have been corrected for blanks.

TABLE 13 NON-SILOXANE VAPOR PHASE COMPOUNDS PRESENT IN MOTOR EXHAUSTS AT CONCENTRATIONS GREATER THAN 10 $\mu g/m^3$ in ASCF CHAMBER

Concentration, µg/m ³	<u>Composition</u>	M a x i m u m
Benzene	D,H	17.6
Methylorotonate	Н	15.3
Toluene	Н	10.5
Cyanobenzene	н	18.0
C ₃ -cyclopentane	н	16.1
tri methyl-cyclobutanone	Q	23.5

Composition only listed if present at >10µg/m³ in that particular exhaust atmosphere.

from this that the levels of trace organic vapor phase constituents are probably not of concern from a health risk standpoint under most conceivable use scenarios. Only by repeated firings from an enclosed space could these materials reach toxic levels. And before toxic levels of the organic vapor phase species was reached, CO levels would probably be lethal.

Determination of the higher molecular weight particulate-phase constituents proved difficult for the samples from the initial runs of Composition D (the first propellant studied). Because of filter clogging immediately following the firing of the test motors, the number of particles collected was very small. For example, the largest amount of sample collected on any of the initial runs was 40 mg. This was dispersed over a 4"-diameter Teflon-coated glass fiber filter. Initial GC analysis of the extracts indicated very low levels of hydrocarbons. Next, the extracts were subjected to GC/MS analysis with selected ion monitoring (SIM). SIM has the advantage of identifying species from selected characteristic ions, as opposed to using the entire ionic fragmentation pattern. Due to the small amounts of material collected on the filters, quantities detected in the particulate filter extracts were considerably below our normal detection limits for the target constituents. For that reason, in the preceding studies, the particulate collection system was modified to be a two-stage filter. This approach proved to be much more successful at collecting greater amounts of particles. In Table 14 are listed the polynuclear aromatic hydrocarbons (PAH's) determined in the exhaust particles collected from the firings of Compositions D, H, L, and Q. In addition, a comparison is also made between these levels and those determined for outside air at a military base. A few comments are in order. First, only data for particles collected in the coarse filters are reported. The fine filters collected very few particles (1 - 5 mg), and thus many of the levels determined are

at or near the instrumental limits of detection. Nitro-PAHs were determined only for Composition D and H exhausts. The levels

Table 14

Concentrations (µg/g) of Nitro-PAH and PAH in Particulate Matter Collected on Coarse Filters at ASCF: Comparison with Outdoor Air Particulate Collected at U.S. Army installation

					Propolent Edward	75				F. Carson
	Composition	aiton D		Composition H		Composition L	i i	Compo	Composition Q	Outside Fir
Constituent	Run 5	Run E	Run 1	Run 3	Run 4	Pun 1	Run 2	Run 1	Pun 2	
2-nitrofluorene	BMDL	TOMB	950.0	19070	20.0	GN	ND	ON	QN	BMDi.
9-nitroantinacene	0.14	HOMB	BIADL	ВМОС	BMDL	QN	CIN	CN	ON	BMDL
1-nitropyrene	Вирс	BMDL	BWDL	BMDL	BMOL	ND	NO	GN	QN	BMDL
benz(a)anthracene	0.22	0.19	0.19	0.15	0.15	0.22	0.19	1.40	0.81	4.9
chrysene	0.26	63.0	6.55	1970	0.40	0.05	BMDL	4.70	2.28	11.5
benzo(b+j+k)fluoranthrene	25.0	1.7	1.1	1.4	1.1	6 OS	0.13	1.60	9.75	15.7
berzo(e)pyrene	0.26	0.66	0.82	0.92	0.86	1.18	0.44	1.40	0.54	9.4
benzo(a)pyrene	0.39	16.0	0.59	0.52	0.37	0.05	BMDL	1.30	0.41	8.0
3-methylcholanthrene	TOMB	ног	BMDL	BMDL	BMDt.	BMOL	SMOL	0.54	BIMOL	BMDL
dibertz(a,j)anthracene	0.13	1.9	0.51	0.52	0.15	0.24	0.14	2.10	1.05	3.7
indeno[1,2,3-cd]pyrene	0.47	0.63	1.4	9.63	0.69	1.74	0.64	1.70	1.06	17
dibenz(a.h)anthracene	0.13	BNDL	0.23	0.16	0.14	0.13	0.3:	5.80	1.63	3.9
benzo(g.h.jiperyiene	2.0	BMDL	3.2	32	BMDL	5.17	1.39	3.80	1.87	21.8

ND: Not detected

BMDL: Below method detection limit

* Data from Griest, et al., 1968

determined in these earlier studies were so low that a repeat of the complex analyses did not seem warranted. Despite the very low levels of PAH found in the particulates, the results are fairly consistent from sample to sample. The concentrations of a few selected PAHs in the particles of the O exhaust were somewhat higher, but not by more than an order of magnitude. The only nitro-PAH which was identified consistently in the exhausts of the motors was 2-nitrofluorene, in the exhaust of Composition H. Its concentration ranged from ca. 30 - 60 ng/g. Most of the other PAHs identified and quantified in the exhausts were present at levels less than 1 μ g/g. The outdoor air particulate sample with which a comparison is made was acquired outside a large motor pool building at Fort Carson, Colorado, in the mid-1980's as background data for another project supported by the USABRDL²³. A major contributor to the particulates in this sample was expected to be diesel- and gasoline-powered motor vehicle exhaust. The comparison indicates that, with the exception of 2-nitrofluorene, the PAH content of the rocket exhaust particulate is substantially less than (usually by a factor of 10 or so) that of outdoor air particulate matter found in a semi-urban setting at a military base. Also, the BaP content of the exhaust particulates is about half that of cigarette smoke particulate matter²⁴. Because of the relatively low concentrations of the PAH in the particle phase, the airborne concentrations of the PAHs are very low. For example, at the maximum particle concentration of 'mg/m³ in the ASCF chamber (as a surrogate for human exposure conditions), the highest observed airborne benzo(a)pyrene concentrations would be approximately $0.09 \,\mu\text{g/m}^3$, and that of benzo(g,h,i)perylene would be $0.36 \,\mu\text{g/m}^3$. At these levels, the airborne PAHs and nitro-PAHs in the rocket exhaust probably do not represent an additional health hazard above that of normal urban air particulates for the troops using such weapon systems.

SUMMARY AND RECOMMENDATIONS - PART 1

The exhaust products from the firing of 2x2 rocket motors in a 20 m³ test chamber have been characterized. The data indicated that of all of the toxic and/or carcinogenic species present, most were present at very low levels. Of the major toxic constituents, carbon monoxide was the most universally present. Interestingly, the formulation with the greatest fraction of inorganic material (Composition L) yielded the highest concentration of CO in the ASCF chamber per 100 g of propellant. Nitric oxide was present in all of the exhausts, but typically at levels less than 5 ppm in the 20 m³ chamber. No ammonia or hydrogen cyanide was observed at levels greater than 1 ppm. Levels of HCl were observed in the Composition L exhaust which were very high (>100 ppm), and it seems likely that firing of this propellant in an enclosed space would produce very high concentrations of this toxic species. However, no data was obtained as to whether the HCl was present in the particle or the vapor phase.

Particles were present at substantial levels in all of the exhaust atmospheres ($\geq 30 \text{ mg/m}^3$). Particle size distributions indicated that for those particles which could be collected under the sampling conditions employed, virtually all of the material was within an inhalable size range ($< 10 \,\mu\text{m}$ mass median diameter). A large fraction of the airborne particles were comprised of metallic species. Copper and lead (especially the latter) were present in the ASCF atmospheres of many of the motor types at levels above those regulated by OSHA.

However, the levels of PAHs and nitro-PAHs in the particulates were very low. Comparison with airborne particulate matter collected at a military installation indicated that the PAH content of the particles was about 1/10 that of outdoor air particles.

Quantitative determination of the organic vapor phase constituents was very difficult due to both the very low levels at which they were present and the presence of large amounts of other species in the background samples. The latter included a large number of cyclosiloxanes, probably from the off-gassing of the chamber walls following cleaning. Only a few exhaust components were found at levels greater than a few ppb. These included benzene, toluene, methylcrotonate, and cyanobenzene. These were typically present at levels less than 10 ppb in the chamber.

From the standpoint of follow-on studies, recommendations depend on the goal of such efforts. If the goal is to refine the comparison between the observed chemistry and the predicted compositions, then the determination of methane (CH₄) and molecular hydrogen (H₂) would be very desirable. Such is a very difficult task, and would likely require a dedicated real time mass spectrometer to make such measurements. However, the determination of such constituents would not significantly further the understanding of potential health risks of the exhaust products, since neither are toxic species.

Since these experimental studies were performed, there have been two developments in the field of analytical chemistry which, if applied to these studies, could significantly improve the quality of the data generated, especially with regard to the determination of volatile organics. First, a number of carbon based adsorbents are now commercially available which have many fewer artifacts than the Tenax used in these studies. Were the sorbent traps used in these studies replaced with the new systems, it is likely that the number of artifacts present in the samples would be significantly reduced, minimizing the complexity of the interpretation of the data. Also, the recent development of direct sampling ion trap mass spectrometry (DSITMS) for the determination of airborne vapor phase constituents is significant. DSITMS could be used to provide determination of a number of volatile species of toxicologic interest in real time, much like an NDIR analyzer provides real time measurement of CO or CO₂. Transportable DSITMS systems are now under development at ORNL for air toxics monitoring at environmental remediation sites, and such technology could be useful for other scenarios.

Finally, the most important recommendation for future work is the determination of the exhaust product composition under actual field conditions, firing full scale motors. There are two important reasons for this. First, the data in this study indicates that changes in the physical properties such as burn time can have a radical effect on exhaust composition. This suggests that it will be difficult to obtain highly realistic data unless true field measurements can be made. Secondly, firing of the test motors in an enclosed chamber causes significant run-to-run background contamination problems. Perhaps the firing of motors in single use, disposable structures, such as large nylon tents, would eliminate much of the contamination problem.

PART 2 - MODELING FOR HEALTH HAZARD PREDICTION

INTRODUCTION

Over the past 30 years, several digital computer programs have been developed at the National Aeronautics and Space Administration's Lewis Research Center to carry out the considerable numerical calculations involved in the determination of the equilibrium composition of complex chemical mixtures at high temperatures²⁵, ^{26,27}. Updates to these programs have incorporated improved computational methods and adaptations to improvements in computer speeds and capacities. In accordance with a suggestion from project management, we have used the 1986 version²⁸ of the program described in Reference 27 to obtain estimates of the composition of the exhaust gases from four different solid propellants. This was referred to as the NASA-Lewis model, version CET-86. The program obtains estimates of the equilibrium composition of a mixture of several components by minimizing either the Gibbs function or the Helmholtz function. If temperature and volume are constant, the Helmholtz function of a system decreases during an irreversible process, becoming a minimum at equilibrium; if temperature and pressure are constant, the same is true of the Gibbs function²⁸. All gases are assumed to be ideal, even if small amounts of condensed species are present. Calculations can be done for any one of six combinations of assigned state parameters (e.g., temperature, pressure, density, entropy, and enthalpy); additionally, theoretical rocket performance data can be obtained. The assumptions involved in the calculation of rocket performance parameters are listed in Ref. 3. Briefly, they are: (1) validity of the one-dimensional form of the continuity, energy, and momentum equations: (2) zero velocity (no gas movement) in the combustion chamber; (3) complete combustion (in the sense that all reactants are converted to products); (4) adiabatic combustion; (5) isentropic (adiabatic and reversible) expansion; (6) homogeneous mixing; (7) ideal gas law; and (8) zero temperature and pressure lags between condensed and gaseous species. An extensive discussion of these assumptions and their validity can be found in Reference 30.

The program first determines combustion properties in the rocket motor chamber and then determines exhaust composition and properties at various stations in the nozzle. Since our propellants were fired in motors having a range of exit diameters, we used the feature of the program that allows estimation of exit compositions for a set of several exit to throat area ratios. (In this case, the throat of the motor is considered to be the choke point, or opening of the smallest diameter. The exit is the exit of the motor nozzle. Using these definitions, the ratio of the exit:throat areas, A_c/A_t , must always be larger than 1.0.) In Table 15 are listed the ranges of exit/throat area ratios possible for each motor. In each of the predictions, we used the design pressure as the combustion chamber pressure. The throat pressure is defined to be the pressure at which the flow velocity is equal to the velocity of sound.

The iterative procedures used by the program are discussed in detail in Reference 27. Briefly, combustion temperature and equilibrium compositions are determined for an

TABLE 15

EXIT/THROAT AREA RATIO RANGES TEST MOTOR CONFIGURATIONS

COMPOSITION	ARMACIAR THROAT DIAMETER, INCHES	MAXIMUM THROAT NOMINAL BUT DIAMETER, INCHES	NOMINAL EXIT MININ DIAMETER, INCHES A./A,	NO.	MAXORACIA	NOMBAR
D	0.50	0.707	1.0	1.125	6.25	4
I	0.261	0.261	1.0	8.26	22.94	14.7
1	0.28	0.28	1.0	71.7	19.93	12.76
۵	0.188	0.197	1.125	:4.49	44.21	35.06

These are estimated exit diameters. Actual exit diameters varied between 0.75 and 1.25 inches.

assigned chamber pressure and the reactant enthalpy. From the combustion compositions and temperature, the combustion entropy can be determined. Assuming isentropic expansion, the program then obtains a first estimate for the ratio of chamber pressure to throat pressure; from the throat pressure and the entropy, the actual gas velocity, the speed of sound, and the Mach number can be calculated; if the Mach number is not sufficiently close to unity, the pressure ratio is corrected and a further calculation of Mach number is done. Exit conditions for assigned exit-to-throat area ratios are also obtained from an initial estimate of the ratio of the chamber pressure to the exit pressure, followed by iterative correction. The converged value of pressure ratio for each area ratio is used as the initial estimate for the next area ratio.

We obtained the program, test case input, and output from the NASA Lewis Research Center²⁸. We were able to compile the program on our VAX 6000-420 computer and were able to reproduce the test case output with no problems. In our series of calculations the program has performed in a very reliable manner; we have had no difficulties with any of the iterative procedures failing to converge.

RESULTS AND DISCUSSION

In Tables 16 - 19 are listed the predicted mole fractions of various exhaust components over the range of potential ratios of exit areas to throat areas. (The full computer printouts for selected runs for each composition are included in Appendix C.) Note that there have been two independent checks of these computations³¹. First, CET86 computations of mole fractions of Composition H were checked against the "Blake" code and found to be in excellent agreement. (See discussion regarding Table 23, below). Secondly, the calculations were verified by running MUCET, a modified version of CET86 prepared by Eli Freedman & Associates for use with microcomputers. Results were identical to those reported here.

The model has a cut-off feature. Essentially, it can predict the levels of over 100 compounds, but will only report out those mole fractions which are larger than a user-specified value. For this work, a mole fraction of 5×10^{-7} was employed. The rationale for using this value was as follows. If it is assumed that there are about 2 moles of exhaust products in the ASCF chamber following a firing, a mole fraction of 5×10^{-7} would be equivalent to 1×10^{-6} moles of the particular product in the chamber. This assumption was in fact supported by the chemical characterization data (see above). For a compound with a nominal molecular weight of 100 g/mole, this translates to a concentration of $5 \mu g/m^3$, or 1.5 ppbv, in the 20 m³ ASCF chamber. Few airborne compounds are considered to be a significant health risk at such low concentrations. In addition, unless a very large sample is acquired, it is usually difficult to confidently quantify such species at these low levels.

Using this criterion, with the exception of the metals in the exhaust products, the only compounds which were predicted to be present in the exhaust were carbon monoxide, carbon dioxide, hydrogen, water vapor, ammonia, and methane. In none of the cases did the model predict significant quantities of nitric oxide, despite the fact that NO was observed at levels near to or greater than 1 ppm on each burn.

Table 16
Predicted Mole Fractions as a Function of Exit/Throat Area Ratios
Composition D
Chamber pressure = 2500 psia

A_/A ₁	1.1300	1,8600	2.2500	3,1300	5.1700	6.2500
Exit T, •K	2256.4	1894.1	1788.5	1626,8	1419.6	1355.0
			Mole fraction	8		
co	.37059	.35871	,35390	.34478	,32876	.32241
CO,	.14561	.15759	.16241	.17154	.18756	.19391
Hg	.11245	.12448	.12931	,13844	,15445	.16080
H ₂ O	,23930	.22754	,22273	.21362	.19760	.19126
Cu(Total)	2.3949x10 ⁻³	2,4058x10 ⁻³	2.4062x10 ⁻³	2,4063x10 ⁻³	2.4063x10 ⁻³	2.4062x10 ⁻³
Pb(Total)	2.2823x10 ⁻³	2.3222x10 ⁻³	2.3276x10 ⁻³	2,3325x10 ⁻³	2,3352x10 ⁻³	2,3363x10 ⁻³
NHa	1.1109x10 ⁻⁵	8.7647x10 ⁻⁸	8.4223x10 ⁻⁴	8,2080x10 ⁻⁸	8.6068x10 ⁻⁸	8.8299×10 ⁻⁶
GO/GO ₂	2,545	2,276	2.179	2.010	1.753	1.663
NH ₃ /CO ₂	7.629×10 ⁻⁸	5.562x10 ⁻⁵	5.562x10 ⁻⁸	4,785,x10 ⁻⁵	4,589x10 ⁻⁵	4.554x10 ⁻⁵
Chamber pressure = 3000 pela						
AJA	1,1300	1.8600	2.2500	3,1300	5.1700	6.2500
Exit T,•K	2256.8	1893.7	1788.1	1626.4	1420.8	1355.7
	s. 		Mole fractions	1		
СО	.37061	.35869	.35388	.34475	.32888	.32248
CO	14560	.15761	.16243	.17156	.18744	.19384
На	.11245	.12450	.12933	,13846	.15433	,16073
H⁵O	.23933	.22752	.22271	21359	.19772	.19133
Cu(Total)	2,3968x10 ⁻³	2.4059x10 ⁻³	2.4062x10 ⁻³	2.4634x10 ⁻³	2.4062x10 ⁻³	2.4063x10 ⁻³
Pb(Total)	2.2819x10 ⁻³	2.3219x10 ⁻³	2.3274x10 ⁻³	2.3322x10 ⁻⁸	2.3355x10 ⁻³	2.3365x10- ³
NH₃	1.3315x10 ⁻⁵	1.0519x10 ⁻⁵	1.0110x10 ⁻⁸	9.8554x10 ⁻⁸	1.0279x10 ⁻⁵	1.0565x10 ⁻⁵
CO/CO2	2.545	2.276	2.179	2.010	1.755	1.664
NH ₃ /CO ₂	9.145x10 ⁻⁸	6.674x10 ⁻⁸	6.224x10 ⁻⁸	5.745×10 ⁻⁸	5.484x10 ⁻⁸	5.450x10 ⁻⁶

A_/At: Ratio of the exit area to throat area

Table 17 Predicted Mole Fractions as a Function of Exit/Throat Area Ratios

Composition H

Chamber pressure = 5000 psia

ad/At	8.3000	10,000	15.000	23.000
Exit T, *K	1575.0	1507.1	1372.2	1251.4
		Mole fraction	ons	
co	.25795	.25360	.24311	.23079
CO ⁵	.25776	.26229	.27332	.28608
H ₂	8,5609x10 ²	9.0087x10 ⁻²	.10095	.11357
H³O	.24704	.24278	.23242	.22018
нсі	4.5892x10 ⁻⁴	3.4824x10 ⁻⁴	1.8022x10 ⁻⁴	8.1443x10 ⁸
KCI	1.3356x10 ⁻²	1.2799x10 ⁻²	1.0928x10 ⁻²	7.7913x10 ⁻³
KCI(I)ª	0.0000	0.0000	0.0000	1.5516x10 ⁻³
NH ₃	2.5247x10*	2.5729x10 ⁻⁴	2.7684×10 ⁻⁴	3.0523x10 ⁻⁶
CO/CO ₂	1.0007	.9669	.8895	.8067
HCI/CO,	1.7804x10 ⁻³	1.3277x10 ⁻³	6.5937x10 ⁻⁴	2.8469x10 ⁻⁴
NH3/CO2	9.7947x10 ⁴	9.8094x10 ⁻⁴	1.0129x10 ⁻⁶	1.0669x10 ⁻⁵

🛻/A: Ratio of the exit area to throat area a: Liquid

Table 18
Predicted Mole Fractions as a Function of Exit/Throat Area Ratios

Composition L

Chamber pressure = 2500 psia

				
A _b /A _t	7.2000	10,000	15.000	20,000
Exit T, *K	1281.3	1175.4	1059,3	986.5
		Mole fract	ions	
co	.14681	.13536	,11945	.10732
COs	.11988	.13129	.14697	,15895
НСІ	.20072	,20084	,20139	.20167
H,O	.25903	.24758	.23169	.21983
Al _g O ₃	4.5708x10 ⁻⁸	4.5704x10 ⁻³	4.5672x10 ⁻³	4.5669x10 ⁻⁰
BaCl ₂ (Total)	4.6571x10 ⁻⁴	4.6849x10 ⁻⁴	4.6850x10 ⁻⁴	4.6849x10 ⁻⁴
Cr ₂ O ₃ (a)	8.1900x10 ⁻⁴	8.1892x10 ⁻⁴	8.1835x10 ⁻⁴	8.1831x10 ⁻⁴
Cu(a)	0.0000 0	1.3842x10 ⁻⁴	8.3239x10 ⁻⁴	1.1224x10 ⁻⁰
NHa	9,6149x10 ⁴	1.0736x10 ^{.5}	1.2947x10 ⁻⁵	1.5182x10 ⁻⁵
CO/CO ₂	1.225	1,031	0.813	0.675
HCI/CO,	1,674	1.530	1.370	1.269
NH3/CO2	8.020x10 ⁻⁸	8.177x10 ⁻⁵	8.809x10 ⁻⁵	9.551x10 ⁻⁶

A₂/A₁: Ratio of the exit area to throat area 50lid

Table 19
Predicted Mole Fractions as a Function of Exit/Throat Area Ratios

COMPOSITION Q

CHAMBER PRESSURE = 1480 psia

Ae/At	32.600	35.100	35,800
Exit T, *K	Γ, •K 918.9 904.4		900.7
	Mole I	ractions	
00	2.1030x10 ⁻¹	2.0683x10 ⁻¹	2.0590x10 ⁻¹
00,	1.8391x10 ⁻¹	1.8732×10 ⁻¹	1.8823x10 ⁻¹
H ₂ 0	1.0248x10 ⁻¹	9,9504x10 ⁻²	9.8735x10 ⁻²
NH ₃	1.5108x10 ⁻⁸	1.5668x10 ⁻⁵	1.5810x10 ⁻⁵
ZrO ₂ (Total)	2.3203x10 ⁻³	2.3216x10 ⁻⁹	2.3220x10 ⁻³
Pb	1.0228x10 ⁻³	1.0234×10 ⁻³	1.0236x10 ⁻³
CH4	7.2073x10 ⁻⁴	1.0005x10 ⁻³	1.0889x10 ⁻³
BI	1.0055x10 ⁻⁵	1.3159x10 ⁻⁵	1.3826x10 ⁻⁶
CO/JO ⁵	1.143	1.102	1.094
NH ₃ /CO ₂	8.215x10 ⁻⁶	8.364x10 ⁻⁵	8.890x20 ⁻⁶

A,/A: Ratio of the exit area to throat area

For many of the input parameters, the model was not particularly sensitive to substantial changes. For example, for Composition H, a nearly 3-fold change in the exit/throat area ratios decreased the predicted mole fraction of CO by less than 12%. The ratio of major components was not significantly altered. For Composition D, a 5-fold change in the A_e/A_t reduced the CO/CO_2 ratio by 35%. The ratios of minor to major components were typically affected to a greater degree. In many cases, mistakes made in the original entry of data into the model were difficult to identify, since the mistaken or modified entry resulted in such a small change in the data output. For example, considerable effort was place into obtaining or calculating the best heats of formation for compounds present in the formulations. However, an exact value may not be particularly critical to the modeling projections. For example, in Table 20 are compared the mole fractions predicted by the model for a $\pm 5\%$ change in the heat of formation of ammonium perchlorate, which comprises nearly 75% of the starting formulation. The results of the manipulation show only minor changes in the predicted mole fractions. For example, the predicted mole fraction of HCl changed only in the fourth decimal place.

From the standpoint of predicting the composition of the exhaust products in the chamber, the model was not particularly effective. As stated previously, in no case did the model predict NO to be present at levels above 10 ppb, even though NO levels were experimentally observed near 1 ppm. In Table 21 are compared the ranges of observed and predicted ratios of carbon monoxide to carbon dioxide in the ASCF chamber. For Composition H, the predicted values were very close to those observed. For Composition L, the model was accurate to within a factor of 2 - 3. For the other two formulations tested, there was substantial disparity between observed and predicted values. In both of these cases, the model predicted a much higher fraction of CO to be present than that which was observed. If the model had been used to make a health risk projection, the risk from CO exposure would have been considerably overestimated.

The comparison of observed and predicted absolute concentration levels in the ASCF chamber is a much more complex task. Briefly, the moles of the elements present in the formulation were computed. Since we did not determine water vapor or hydrogen gas in the chemical characterization studies, it was assumed that all of the H present in the formulation was converted to water vapor. (From a functional standpoint of predicting the concentrations of other species, it makes no difference if the H present existed as water vapor or H_2 gas.) Next, the total number of moles measured in the chamber was calculated, assuming 100% efficiency of conversion of H to water in the chamber. Finally, the mole fractions of the various species were multiplied by the total number of moles present, and divided by the chamber volume, in order to estimate chamber concentrations of the target species. The results of these calculations are summarized in Table 22. In general, the model was very good at predicting the concentrations of metallic species. In the case of zirconium oxide for Composition Q, and copper for Composition D, there was substantial over-estimation of the concentrations. This may be due to settling of particulates containing

TABLE 20
Effect of ± 5% Shift in Heat of Formation of Ammonium Perchlorate
Composition L

Predicted Mole Fractions

H, ≈ -74109. cal/mole						
A/A	7.2	10.0	15.0	20.0		
Predicted Temperature, *K	1248.8	1146.3	1033,7	963.8		
СО	.14393	.13194	.11561	.10325		
co,	.12259	.13431	.15041	.16255		
CO/CO ₂	1,17	.98	.77	.64		
H ₂ O	.25526	.24320	,22699	.21523		
H ₂	.19284	.20402	.21948	.23068		
HCI	.19924	.19992	.20044	.20076		
N _s	7.833x10 ⁻²	7.826x10 ⁻²	7.822x10 ⁻²	7.823x10 ⁻²		
Cu(s)	1.583x10 ⁻³	2.442x10 ⁻³	3.070x10 ⁻³	3.331x10 ⁻³		
NH _a	1.143x10 ¹⁸	1,284x10 ⁻⁵	1.566x10 ⁻⁵	1.836x10 ⁻⁶		
H, = -67051. cal/mole						
AJA	7.2	10.0	15.0	20.0		
Predicted Temperature, *K	1300.9	1194.0	1075.7	1001.2		
co	.14912	.13778	.12215	.11017		
CO,	.11748	.12854	.14394	.15578		
CO/CO ₂	1.27	1.07	.85	.71		
H ₂ O	.26048	.24902	.23337	.22157		
H _z	.18794	.19841	.21330	.22469		
HCI	.19898	.19975	.20032	.20059		
N ₂	7.836x10 ⁻²	7.827x10 ⁻²	7.821x10 ⁻²	7.820x10 ⁻⁸		
Cu(s)	1.257x10 ⁻³	2.240x10 ⁻³	2.958x10 ⁻³	3.260x10 ⁻⁵		
NH ₃	8.885x10 ⁻⁶	9.774x10 ⁴	1,169x10 ⁻⁸	1.367x10 ⁻⁸		

AJA: Ratio of the exit area to throat area

these species before they could be collected. For Compositions D and Q, the model substantially over-predicts CO and underestimates the amount of CO_2 produced. In the cases of the formulations which were expected to produce measurable amounts of HCl, the model predicted more HCl than was measured in both cases: It could be that in this case, the acquisition of the sample could be suspect. First, some of the HCl or potassium chloride could have been adsorbed on particulate matter which settled very rapidly in the chamber. In this case, the material would not reach the input to the continuous HCl analyzer. In addition, some of the HCl may have been lost in the short lengths of Teflon tubing leading from the chamber atmosphere to the analyzer.

TABLE 21
COMPARISON OF OBSERVED AND PREDICTED
CARBON MONOXIDE: CARBON DIOXIDE RATIOS

	Obser	ved	Predi	cted
Propellant Composition	Minimum	Maximum	Minimum	Maximum
D	0.0924	0.2265	1.663	2.545
Н	1.028	1.160	0.8067	1.0007
L	1.817	2.473	0.675	1.225
Q	0.0622	0.0779	1.094	1.143

In terms of the trace organic vapor and particle phase constituents, the model correctly predicts that the concentrations of these species will be low. In fact, the observed levels of such species as benzene and benzo(a)pyrene were much less than 100 ppbv, or $1 \mu g/m^3$, respectively. However, the number of toxic species which the model considers is limited, and it is certainly conceivable that a compound not considered by the model could be present at sufficiently high levels to warrant some health risk consideration.

LIMITATIONS AND MODIFICATIONS

In addition to not considering all of the toxic species likely to be produced by the ignition of a predominantly organic matrix, the model does have several limitations. First, it is an equilibrium based system, and does not take into account those synthesis pathways which

may be governed predominantly by kinetic processes. Secondly, it assumes ideal gas behavior on the part of all of the gases produced. This assumption is not likely to be accurate over the entire range of conditions existing inside the rocket motor. However, from a practical standpoint, this may not be a severe limitation. For example, the magnitude of non-ideal gas effects depends primarily on the density and the temperature in the system. For the system in question, the largest densities occur in the chamber. Interestingly, the most dense gas (H), has a density of only 0.037 g/mL, which is not sufficiently large to induce substantial deviations from the ideal gas law. To illustrate this point. Freedman³¹ has used the "Blake" code to compute chamber concentrations (at 340.23 atmospheres pressure and a temperature of 3167° K) assuming both ideal and real gas equations of state. This was performed for Composition H, whose exhaust products were capable of reaching some of the higher temperatures in the study. The results are listed in Table 23. It is clear that the differences between the real and the ideal gaseous equations of state are very small. And although there are differences between the NASA-Lewis results and those from the "Blake" code, the differences are negligible from a practical standpoint and are due to differences in the thermodynamic data bases themselves.

Finally, and probably most importantly, the model assumes that all of the chemical processes are frozen at the point at which the exhaust gases exit the motor. There is a considerable body of evidence to suggest that this is not the case. For example, the model predicts that no significant production of NO will occur for any of the formulations tested. However, NO was in fact observed. We believe that its presence is due to the effect of the heated exhaust gases on the ambient air in the chamber. That is, the heat from the motor firing causes the formation of nitrogen monoxide. The production of NO is probably proportional to the duration of the flame contact with the air. For example, during run No. 5 for Composition D, the shock wave from the firing of the motor caused some damage to the chamber. A different nozzle was installed on the test motor used for burn #6. This lengthened the burn time, and reduced the pressure of the burn. Such resulted in some substantial differences between burns #5 and #6 for the Composition D motors. The change in the NO concentration is considerable. Probably, the increase in time that the flame is in contact with the air causes much more NO to be produced. Note also the change in the CO concentration from Run No. 5 to Run No. 6.

Following consultations with Dr. Eli Freedman, we decided to test the hypothesis that including a step in the computer calculations which would determine the influence of mixing the predicted exhaust gases with ambient air would lead to a more accurate prediction of the observed gas concentrations in the chamber. The model was revised to mix the exhaust gases with the ambient air at fixed ratios and at varying pressures and temperatures. As an example, the exit composition from propellant D (a formula which had initially yielded a relatively inaccurate prediction of the observed CO/CO₂ ratio) was selected as a "fuel" which could be mixed with air. Initial exit pressure and temperature were set at 39.5 atmospheres and 1837 °K, respectively. The "fuel" was mixed with ambient air in the ratios given in Table 24 to yield equilibrium compositions at two arbitrarily selected lower pressures. As indicated in Table 24, there was a substantial decrease in the CO/CO₂ ratio. The resulting ratio is much closer to that which was

observed experimentally than the ratio predicted by the unmodified model, suggesting that there is considerable mixture with ambient air and conversion of carbon monoxide to carbon dioxide between the vicinity of the motor exit and the analysis train. That the model does not consider the influence of mixing with ambient

TABLE 22

COMPARISON OF OBSERVED AND PREDICTED CONCENTRATIONS OF EXHAUST CONSTITUENTS IN ASCF CHAMBER

CONSTITUENT	COMPOSITION D	O NOLL	COMPOSITION H	ITON H	COMPOSITION	THON L	COMPOSITION O	THON Q
	Observed®	P-redicted	Observed	Predicted	Observed	Predicted	Observed	Predicted
Carbon Monoxide, ppm	282	843	962	240	154	171	84	542
Carbon Dioxide, ppm	1245	238	270	248	344	188	1324	491
NO, ppm	22	O.	3.7	O	0.75	ທີ	1	ď
KCI/HCI, ppm	BMDL	o.	<1	14	114	270	BMDL	œ
Cu, mg/m³	4.0	41	BMDL	O	4.5	3.6	0.02	O
Al ₂ O ₃ , mg/m³	BMDL	o	BWDL	O°	6.8	6.1	BMDL	ď
Pb, mg/m³	37	55	BMDL	o	16	21.9	BMDL	O.
ZrO, mg/m³	BMDL	Ð	BMDL	O.	<0.1	29.5	BMDL	Û

* Run #5

b Average of Runs 1,3, & 4

c Average of Runs 1 - 4

d Gaseous components means of Runs 1, 2, 3; Particle component means of Runs 1 & 3

Predicted using assumption that all H in formulation of H₂O during burn. See Text.
• Predicted mole fraction of component less than 0.5×10^6 cut off.
BMDL. Below Method Detection Limit

TABLE 23

Effect of Choice of Gaseous Equation of State on Computed Mole Fractions for Composition Ha

	BLA	KE	NASA-Lewis
NAME	IDEAL	REAL	IDEAL
CO	0.2928486	0.2932262	0,29422
H ₂ O	0.2679565	0.2685877	0.27100
CO2	0.2183805	0.2180917	0.21722
N ₂	0.1346118	0.1346414	0.13459
H ₂	4.927155 x 10 ^{.2}	4.886758 x 10 ⁻²	4.8588 x 10 ⁻²
HCI	8.636553 x 10 ⁻³	8,599959 x 10 ⁻³	
кон	7.785912 x 10 ⁻³	7.757804 x 10 ⁻⁵	
коі	7.232547 x 10 ⁻³	7,278343 x 10 ⁻³	
NO	1.281355 x 10 ⁻³	1.270143 x 10 ⁻³	
02	5.792795 x 10 ⁻⁴	5.639095 x 10 ⁻⁴	
NHa	8.57131 x 10 ⁻⁵	8.776596 x 10 ⁻⁶	
CH ⁵ O	2.823712 x 10 ⁻⁶	2.871074 x 10 ⁻⁶	
HCN	2.529327 x 10 ⁻⁶	2.631338 x 10 ⁻⁶	
Cl ₂	2.863636 x 10 ⁻⁷	2.811794x10 ⁻⁷	
COCI2	2.512875 x 10 ^{.10}	2.628192 x 10 ⁻¹⁰	
K	1,164592 x 10 ⁻³	1.15023 x 10 ⁻³	8.4006 x 10 ⁻⁴
COCI	1.79761 x 10 ⁻⁶	1.84523 x 10 ⁻⁶	
ОН	6.396093 x 10 ⁻³	6.222507 x 10 ⁻³	
ко	5.224935 x 10 ⁻⁵	5.182151 x 10 ⁻⁵	
н	3.155921 x 10 ⁻³	3.057469 x 10 ⁻⁸	
0	2.448266 x 10 ⁻⁴	2.370879 x 10 ⁻⁴	
N	1.259862 x 10 ⁻⁶	1.24317 x 10 ⁻⁶	
СНО	2.055275 x 10 ⁻⁵	2.080149 x 10 ⁻⁵	
CI	3.638269 x 10 ⁻⁴	3.574871 x 10 ⁻⁴	

From Reference No. 30

air on the products of propellant firing has been observed by other investigators³². Snelson, et al. reported that double base propellants fired in Argon atmospheres produced mole fractions of CO which were much closer to those predicted by thermodynamic modeling than when the same propellants were fired in ambient air.

Table 24

Influence of Exhaust Gas Mixing with Air on Carbon Monoxide/Carbon Dioxide Ratios

Composition D

		Fuel/Air =	: 5*
Pressure, atm	39.5	5.0	1.0
Temperature, °K	1837	1300	1000
CO/CO ₂	1.44	1.08	0.74
		Fuer/Air =	: 3*
Pressure, atm	39.5	5.0	1.0
Γemperature, [◆] Κ	1837	1300	1000
CO/CO ₂	1.16	0.88	0.61
		Fuel/Air =	: 1*
Pressure, atm	39.5	5.0	1.0
Temperature, *K	1837	1300	1000
CO/CO ₂	0.31	0.25	0.17

^{*} Considers exhaust gases from motor nozzle as "fuel."

RECOMMENDATIONS FOR FURTHER WORK

It would be interesting to compare these results with other computer models. Software is available with similar, but not identical methods of computation and data fitting³³.

It may be possible to extend the NASA Lewis model to account for nonideal gas equations of state for some of the major components, without involving major modifications to the program. However, any revision is not to be undertaken lightly; the program is some 5000 lines of Fortran and represents a very large investment of time and effort. The development of a new model would require a similar investment.

A thorough review of the thermal and transport property data base may seem to be desirable, in order to incorporate any new information available since the 1986 revision, and to have some additional assurance that the data have been entered correctly. However, there have only been 8 changes to the data base, and none have practical significance for this study³¹. And since transport properties are not a significant factor in this work, any changes should not have an effect on the conclusions.

It would be useful to model the chemical kinetics of these processes, using the software described in Reference 34. It should be noted, however, that a considerable amount of effort would be required to elucidate the reactions occurring in these events and to make estimates of the necessary rate constants. The Arrhenius constants and the activation energies for the hundreds of conversions processes are not available. In contrast, modeling the flow processes may be useful, since it could lead to a better understanding of the amount of air entrained with the exhaust during combustion.

It might be useful to do some experimental firings of the motors into inert atmospheres, such as argon, in order to test the air mixing hypothesis. However, such in and of itself would not aid in the refinement of the model.

Finally, alternatives to the "air entrainment" explanation as the source of disagreement between experiment and computation should be explored. For example, calculations described in this report were carried out for two possible cases: either the chemical reactions in the expanding flow from the combustion chamber maintain complete equilibrium from throat to the nozzle exit, or else the flow is completely frozen once it leaves the nozzle throat. But the intermediate case is also possible. That is, the flow may freeze somewhere between the throat and the exit. This could provide a possible explanation for the discrepancy between experiment and computation without requiring the assumption of entrained air. To implement such an approach, an adiabatic expansion calculation should be run. Initial estimates provided to the authors of this report suggest that this approach is feasible³¹. However, to take full advantage of such an approach, careful experimental determination of hydrogen and methane would have to be performed. Because of the complexities of such real time analyses, these measurements could not be performed.

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Appendix A
Selected Rocket Propellant Formulations

Table A-1

COMPOSITION "D" FORMULATION

Abbreviation Constituent	Constituent	Formula	Wt %	AH, (kcal/mole)
NC	Nitro Cellulose (12.6% N) C _e H _{7.55} O _{2.6} N _{2.65} 49.0 ± 1.5	CeH755029 N245	49.0 ± 1.5	169.17
NG	Nitroglycerine	C ₃ H ₅ N ₃ O ₆	40.6	-88.60
DNPA	Di-n-propyt adipate	C ₂ H ₂ O ₄	3.0	
NDPA	2-Nitrodiphenyl amine	C ₁₂ H ₁₁ N ₂ O ₂	20 ± 0.05	-16.71
	LC-12-6*	See note	5.3	
Wax	Candella wax	C ₂ H ₄ O	0.1	

*LC-12-6 is a mixture, consisting of 11.4% Copper, 36% Lead, 40.1% β -resorcytic acid (C, He O₃) (AH, $^{\circ}$ = 190 kcal/mole), and 12.5% 2-hydroxyberzoic acid (C, He O₃ AH, $^{\circ}$ = -141 kcal/mole)

Heat of formation unavailable

Table A-2

COMPOSITION "H" FORMULATION

Abbreviation	Constituent	Formula	Wt %	ΔH,* (kcal/mole)
KCIO ₄	Potassium perchlorate	KCIO ₄	7.8-8.05	-103.43
NC	Nitrocellulose	C12H15N5O20	54.60	169.17
NG	Nitroglycerine	C ₃ H ₆ N ₃ O ₄	35.50	-88.6
EC	Ethyl Centralite	C ₁₇ H ₂₀ N ₂ O	0.9 - 0.8	-25.1
С	Carbon Black	С	1.20	Ref.

The entry "Ref." in the heat of formulation column means that this is a reference element in the NASA-Lewis program.

Table A-3

COMPOSMON "L" FORMULATION

Abbreviation	Constituent	Formula	Wt. %	ΔH ₄ • (kcal/mole)
AP	Ammonium Perchiorate	NH4 CIO4	73.93	-70,58
PVC	Polyvinyi Chloride	(C ₂ H ₃ Cl)	11.67	8.41
DEHA	Di (2-ethyl hexy!) adipate	C22 H42 O4	11.67	-308.0
CUCR	Copper chromite	Gu ₂ Gr ₂ O ₄	0.97	Ref.
A1	Aluminum Powder	Al	0.99	Ref.
С	Carbon Black	C	0.05	Ref.
BACD	Stabilizer (Barium/Cadmium)	Ba-Cd	0.47	Ref.
SDSS	Sodium dioctyl sulfo succinate	C ₂₀ H ₃₇ O, SNa	0.083	*
GMO	Glycerol monocleate	C21 H40 O4	0.083	*
PTD	Pentaerythrital dioleate	C41 H78 O5	0,084	*

^{*} Heat of formation unavailable

Table A-4
PROPELLANT 'Q' FORMULATION

	Constituent	Formula	Weight %	∆H*₄ (Koai/mole)
NG	Nitroglycerine	C ₃ H ₈ N ₃ O ₉	11.36	-88.60
BTTN	Butane triol trinitrate	C ₄ H ₇ N ₃ O ₉	11.36	-93.07
НМХ	Cyclotetramethylene tetranitramine	C4HBNBOB	66.00	17.93
PGA	Polyglycol adipate	С ₁₀ Н ₁₆ О _Б	4,63	-282.9
N-100	Tri-functional isocynate	C ₂ H ₃ NO	1,68	-23,55
MNA	N-methyl-p-nitroaniline	C7HeN2O3	0.75	*
4-NDPA	4-nitrodiphenylamine	O12H11N2O2	0,40	15.4
POP	Polycaprolautone polyci	C _e H _e O ₇	0,34	-655.1
NO	Nitrocellulose	C12H15N5O20	0.34	169.17
	Lead Citrate	Pb ₃ (C ₆ H ₅ O ₇) ₂ *3H ₂ O	1,50	*
ZrC	Zirconium Carbide	ZrO	1,00	-48.5
C	Carbon Black	С	0.40	Ref.
TPB	Triphenyl bismuth	BI(C ₆ H ₅) ₃	0.04	*

The entry "Ref." In the heat of formulation column means that this is a reference element in the NASA-Lewis program

^{*} Heats of formation unavailable

Appendix B

Trace Organic Vapor Phase Constituents Observed In Selected Rocket Exhaust Atmospheres

Table B-1

Concentration of Trace Organic Vapor Phase Considerants in ASCF Chamber

Compositions D and H

					Concentral	Concentrations, pg/m³				
		J	Composition H	.			Composition D	ilion D		
CONSTITUENTS	Mark 1	No. 1A	No. 2C	No. 2D	Blank 2	No. 1A	No. 2A	No. 28	No. 3B	Blank 3
Trichlorofluoromethane						17.7	11.2		16.1	
Methylene chlonde				8.95	11.9	9.29	6.39		211	
Trichloroethane	0.42	0.79		0.93		0.3	0.4			
Benzane	0.82	121	16.6	14.4	0.57	3.95	3.79	49.2	15.8	
Trichloroethylene		0.94		3.14						
Methylcrotonate			3.32	31.4	2.09	6.04	4.39	19.7	3.82	0.75
C[1]-berzene		7.16		17	1.57	1.86	2.44	6.66	294	1.02
C[3]-c; clopentane				0.85						
Chlerobenzene		29								
C[6]-cyclotrisiloxene	3.7	10.6	34.9	58.2	23.9	15.3	14	22.7	6.59	18.4
C[2]-benzene	6.7		3.85		1.27	1.25	0.48			
C[2]-benzene		4,15		722			1.6			
Phenyiacetylene		1.62	2.13	5%				3.03	1.71	
Styrene		2.9	3.49							

Table B-1 (Page 2) Compositions D and H

					Concentrations, µg/m³	ns, pg/m²				
			C	Composition H	Ŧ			O	Composition D	Q
CONSTITUENTS	Stank 1	No. 1A	No. 2C	No. 20	Blank 2	No. 1A	No. 2A	No. 2B	No. 33	Blank 3
C[2]-benzene						0.56	0.76			
Octane		1.28								
Nonene				233						
Nonane				1.15						
Terpinene	1.7			4.67	1.19	0.79				
Terpinene				2						
C[2]-benzene								10.6		
C[3]-benzene		1.17		424		0.6				
C[3]-benzene		1.36		6.37						
C[1]-sytrene				1.91		0.56				
Heptene							12		4.83	
Cyanotenzene								28	7.91	
Octene			7.11	·						
C[3]-benzene		1.09		1.66	6.0	0.51	0.56			
Decene		0.91	1.07	2.5		0.56	ļ			

Table B-1 (Page 3) Compositions D and H

						Concernations, paym				
)	Composition H				Composition D	ilijon D		
CONSTITUENTS	Blenk 1	No. 1A	No. 2C	No. 20	Block 2	No. 1A	No. 2A	No. 28	No. 3B	Blank 3
Decarie		96.0		1.49			0.48			129
Terpinene		1.02	1.84	2.59	1.12	96'0	8.0			
C[8]-cyclotetrasiloxene	622	6.03	30.2	20	0.97	4.65	5.19	18.2	6.15	7.48
Teripene		79'0		1.36				4.24		
C[3]-cyclopentane	2.67	6.03	3.26	4.67	25.4	9.75	5.99		99.0	
C[8]-cyclotetrasiloxane			2.31							
C[3]-benzene								1.89	98.0	
C[3]-benzene		0.72								
C[4]-benzene				0.89						
C[3]-cyclopentane				1.87						8.16
Terpinene										8.84
Undecane		1.06	1.6	1,31	99.0	9.0	0.56		0.53	1.56
C[1]-cyclohexanol	2.07	1.28	296	4.67	236	27:				1.02
C[4]-benzene		1.47								
C[3]-cyclopentane					1.19			8.32		0.75
C[10]-cyclopentas oxane		6.41	1.3	25.9	8.21	5.57	5.19	12.1	3.51	12.9

Table B-1 (Page 4) Compositions D and H

					Concentral	Concentrations, pg/m3				
		0	Composition H	1			Сопроейоп D	Micon D	``	
CONSTITUENTS	Blank 1	No. 1A	No. 2C	No. 2D	Blank 2	No. 1A	No. 24	No. 28	No. 3B	Plank 3
Naphthalene		2.79	45.4	11		1.49	12		7.91	8.84
C[10]-cyclopentasiloxane		2.04								
C[3]-cycloperitane			0.77	1.91						
Dodecane		0.26		1.23						
C[3]-cyclopentane	1.7		124	2.16	1.87		5.99	29.5		122
C[3]-cycloperitane	7.41	4.9	11.2	2.38						52.4
C[12]-cyclohexasiloxan				0.51	38.8		1.92			
Tridecare				1.4				35.6		
C[12]-cyclohexasiloxane	0.89	16.0	16.6	44.1	4.4	1.35			1.71	8.16
Tefradecane	1.25		95'0	1.66		0.38			0.57	0.75
C[5]-benzoquinone	1.41			1.83						1.91
C[9]-aminophenol	2.3		1.36	228				1.89		
Parthdecane										0.68
C[12]-cyclohexasiloxane	4.74	0.64	5.92	212	1.72		3.2			4.42
Diethyiphthalate	i				4.18					
C[14]-cycloheptasiloxane						4.04			0.29	

Table B-1 (Page 5) Compositions D and H

					Concentral	Concentrations, pg/m3				
		3	Composition H	4			Composition D	illion (J		
CONSTRUENTS	Blenk 1	No. 1A	No. 2C	No. 2D	2 Arad 8	No. 1A	No. 2A	No. 28	No. 38	Blank 3
Hexadecare		1.17		1.1					51.0	
Diethylphthalate										19.1
Diphenylamine								1.89		1.43
Hexadecene	2.74	0.83	3.97			1.07				
Actadecane	8.15		284	1.02						
Heptadecane	1.48		1.18	0.64		0.88				26:0
Nonadecane	2		2.37	1.1						2.65

Missing values denote compound at levels below method detection limits

Table B2

Concentration of Trace Organic Vapor Phase Constituents in ASCF Chamber

Composition L

	RETENTION	SYSTEM BLANK	BLANK 1	SAMPLET	SAMPLE2	SAMPLE3	BLANK2
	in and China	(undia		f mata	(mæs	Actual)	Argur)
argon	0.2	2.420	2330	4210	13.200	14.390	
cerbon dioxide	3.4	0.720	2.730		7.381	13.460	15.180
trichlorotrifluoroethene	10.1		0.270				
octamethyl-cyclotetrasiloxane	21.0	1.490	0.066	8.570		1.540	
mono- o: di-subs. benzene	21.8			0.530			
hydroxy-N-phenyl-acetamide or isomera	24.6			1.290			
trimethylsiane compd	24.7	0.580					
octamethyl-cyclotetrasilocane	25.8		0.106	5.820	0217	2.050	0.149
hexamethyl-cyclotrisiloxane	6.72			1.370			
octamethyl-cyclotetrasiloxane	28.5			0.312			
decamethyl-cyclopentasiloxane	29.6			1.926		0.569	
dodemethył-cyclohexasiłoxane	33.4			0.496			
hexamethyl-cyclotrisiloxane	34.0	0.930	,				
hexamethyl-cyclotrisiloxane	423	4.680					

Missing values denote compound at levels below method detection limits

Table B-3 Trace Organic Vapor Phase Constituents in ASCF Chamber

Cornposition Q

					Concentrat	ons, µg/m³			
Constituents	PET TIME, min	BLANK	BLANK-	THIAA •1	TBIAA- 2	TETAS- 2	TYTAB-	AATET 3	JETABL 9-
argon	0.2	2.420	1.698		0.750	0.071	1.787		2.581
carbon dioxide	3.4	0.720			1.654				
trichlorotrifluoroethane	10.1					0.018		1.217	
octamethyl-cyclotetrasiloxane	21.0	1.480							
hexamethyl-cyclotrialioxane	21.3				0.061	0.036	1,100		0.207
hexamethyl-cyclotrislioxane	22,7						0,043		
hexamethyl-cyclotrisilixane	23.6						0,044		
trimethylsilane compd	24.7	0.580							
octamethyl-syclotetrasiloxane	25.8		0,024			0.080	0.506		0.403
hydrocarbon	27.3					0,057			0.402
alkylalcohol	27,3			2.175					
hexamethyl-cyclotrisiloxane	27.9						0,080		
decamethyl- cyclopentasiloxane	20.8					0.012	0.074		0.277
naphthalene	31.5						0.072		
trimethyl-cyclobutanone	31.6		0.056	56.62 5		0.436		20.924	8.504
hexamethyl-cyclotrisiloxane	54 .0	0.930							
octamethyl-cyclotetrasiloxane	36.6						0.000	0.423	
phthalate	39.2			18.20 0			0.064	7.122	
hexamethyl-cyclotrisiloxane	42.3	4.880							
phthalate	43.8				0.061				

Appendix C

Output from Selected Runs of Computer Model NASA-Lewis CET-86

Table C-1

NASA - Lewis CET - 86

Output

Composition D

ri Dec. 4 18:32:42 EDT 1991

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1 4/85	(ACETIC ACIB)?	LCIB) 2	1 9/85	S-BUTTL BAD	-	H-BUTTL BRE	58/6 7	F-BETFL RAD	_	I SBBUTANT
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P12/52	1-PENTERE	Į.	F18/83	M-PENTTL BAB	1 5/117	T-PERTYL RAS	P18/85	CH3C(CH3)2CH3	P.28/85	PENTANE
F18/85	I SBPEHT ARE	按	**	BETATRITUE	112/84	PHENTL RAS	L12/84	PHERBET PAD	L12/84	BENZE:E
L12/84	Putati			CVCLONESENE	F18/83	M-HERVE BAD	L 3/86	BEMZALCENTDE	P10/84	TOLUENE
L 4/83	CAE SAL		P11/52	I -MEPTEME	P18/83	M-REPTVE BAB	18/4 4	M-MEPTAKE	P12/52	1-BCTENE
P18/83	M-SCIVL RAD	2	P 4/85	BCTANE	F 4/85	ISB-SCTAME	F18/83	B-SONVL BAD	10 420	MAPTHLEWE
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INCERETIENE SECRET PERFORMATE ASSURING CONTINUM CONPOSITION DIRENT EXFANSION

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ADDITIONAL PRODUCTS WATCH MERE CONSIDERED BUT WASSE MELE FRACTIONS WERE LESS THAM 8.500000-06 FOR ALL ASSIGNED CONDITIONS

	*.0	C=:	C+3	· JM314ML3MAXBUGIA	30120144139	HETHANDL
	SCR BAD	CHN BAC	£3	C2M MFD	392-4233	343133
840	METHT CTABIDE	CHICO RIO	CHZCHG RAD	ETAYLENE	LCETALDENYDE	ACETIC ACID
MIC ACID 12	STRTE BAC	ETHTL EXIDE BAD	ETHANE	A Z G WE T M A M E	THANGL	MINETALL ETHER
244	CYANGOER	CCE BAD	C3	C3H3 RAD	SESTER	PROPER
¥	C3H5 RAD	CTCLEPROPANE	PRSPYLEKE	PROPERE DAIDE	I-PROPTE BAD	N. PROPTL RAD
1145	TORFADEA-T	CALBON SUBSTIDE	2	BUTABITPE	101 SH-1 [N-34H	CTCLOBUTABLESE
344	1.3-BLTADIERE	2-BUTEME TRAKS	2-BUTENE CIS	ISGBUTENE	I-BUTENE	CACEFIC ACIDIZ
251 840	#-BUTVL BAD	T-BUTTE MAD	I SUBUTANC	M-WUTANE	CANADR SUBNITEC	E.\$
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Cutont.	ME LATRETHE	PRENT BAD	PRESCRY RAD	BENZEME	FRENDL	CVCLCHERENE
ET. BAD	JG##3GT#7H3#	TOLUCE	FRESSL	1-4EP16HE	HEPTYL BAD	N-HEPTANE
; E w [B-GCTTL RAD	GCTAME	150-CCTANE	H-HONYL RAD	BAPTHLEME	430154
CTL CAD	G-RIPHENT BAG	BIPFERFL	3£1-A(C)	BIBENZVL	040	7000
	*0.5	# : # Z	### ### ### ### ######################		100	r
	MD 2	103	H2#2	N=2 NG2	4244	H29
	m264	#205	2	1171	13	C(SE)
EME(1.)	131711	GCTAME (L)	3ET-A(L)	CUCB3(5)	:u6(5)	CUBZH2(S)
(5)	Cuza(L)	#20:53	#20(L)	78(5)	PBG (#0)	(BA)084
-	PSC2(5)	PB30+(S)				

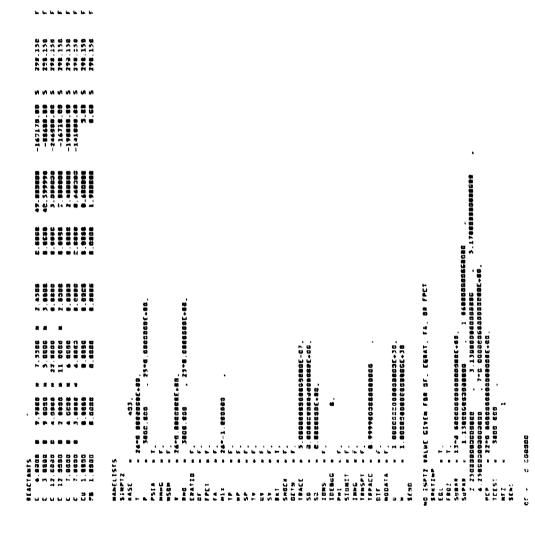
NOTE VEHENT FRACTION OF FUEL IN TOTAL FUELS AND OF BILDARY IN 191AL BEIDARIS.

THEORITICAL RECKET PERFORMANCE ASSUNING FROZEN COMPOSITION BURING EXPANSION

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447-1 447-1	1	-1037.28 -5097.55 2.275 25.493 8.3974 1.244 866.3		-1001-42 -1		-1112.01			
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CSTAR, FF/SEC	•	4732 4732	3752	4732	4752	4732			
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15P. 18-SEC/18			187.6	101	219.4	224.8			
POLE FRACTIONS									
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11245	, ;	i 6	12000		. •	70788-8	7		0 . 000e1
SEDITIONAL PRODUCTS WHICH WERE		CONSIDER O BUT BRESE BOLE FRACTIONS WERE LESS THAN	BLE FRACTIBI	MS VERE L	ESS THAN	. 50000	E-06 FOM A	LL ASSI	8-5000E-06 for ALL ASSIGNED CONCITIONS
ā	Z#2	Ņ	ŝ		NTDRBKVNETATLENE	THYLENE	HETHYLOXIDE	IDE	CHA
	UR.	MCM BAD	CHR RAD		C2				ACETYLENE
	311	METRYL CVANIDE	CH3CO BAD	0	CHZCHG BAD	9	ETHYLENE		ACE TALDENTDE
ACETIC ACED (FBBMIC ACID)2		ETHTL BAD	ETHTL BIIDE BAD	TOE BAD	ETHANE		AZOMETHABE	뀰	ETHANDL
131		CTANGGEN	CCO BAD		5		C3M3 RAD		
ALLENE	8	C3MS RAD	CYCLOPSOPANE	PAME	PROPTLENE		PASPTLENE BATTE	E DXIPE	
	-1	I-FREFAREL	CANGON SUBDIIDE	THE 1 1 DE	3		BUILDIVE	_	BUTAN-1EN-3VR
		1.3-Butablene	2-RUTERE TRANS	18435	2-BUTEME CIS	. C15	1508016#6	ىپ	1-BUTENE
(ACETIC ACID)Z S-BUTYL #40		1-8014F 840	-BUTTL RAD	242	T POST THE	1	N-MCTON-K		CINTERES SERVICES
CYCLOFENTADIENE		CYCLOPENTAME	1-PENTENE	ų	M-PERTTL MAD	940	I-PERTTE RAD	EAD	CH3C(CH3)ZCH3

B-MEPTTL RAD BAPTMLENE BMP BMC BZNA GZNA GZNA CU(L) RZNA GZNA CU(L)	
1-MEPFENE BABBAYL RAD BABERZ TL BAZAND Z BAYAND	
CMCSD. 158-0CTAME 158-	
10110 ()) 10110 () 1011	
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PACE DE CONTROL DE CON	

NOTE, WEIGHT FRACTION OF FUEL IN TOTAL FUELS AND OF OXIDANT IN TOTAL OXIDANTS



### Commence of the commence o	02/10 03051508-0108-0108-0108-0108-0108-0108-010		EFFECTIVE FREE PPP(Z)	EFFECTIVE BILDANT RPPCIJ	IIDANI	BILLY BE BENEFIT OF THE BENEFIT OF T	
Colorado	, ,,,						
The column The	!		G 20227483E-61	B. 0568886	E+86	0.1027483E-01	
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Table Tabl			8.94268964E-84 0.91552358E-84	2,0000000 30000000	E+88 E+88	8.94268964E-84 8.93532358E-84	
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Table 19 19 19 19 19 19 19 1		-29.318	-35.626	-17 468	-74 773	-4 331	77.
Table 10.807	144 119	-38 854	-36.861	-17.638	-24.976	-7.951	-16.613
1993 T. 2013 B6	3 2471.86	-36.837	98 H. AK -	-17 647	-24 985		
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1226-13 13.00 <		-30.725	-38.B2B	-17.883	-25.164	18.266	-15 647
1887, 65 - 12, 2350, 800, 18, 802, 171 - 12, 25 - 12, 2730, 800, 18, 802, 1730, 25 - 12, 2730, 800, 18, 802, 5287, 538		-38.754	-38.678	-17.886	-23.171	-8.252	-15.415
1886 32 32 32 33 40 88 48 48 48 48 48 48	2256.88	-38.754	- MB. B78	-)7.886	-25.171	-8.252	-15.416
1893.65 - 32.239	1880.55	-32.323	-40.885	-18.097	-25.534	-7.351	-13.889
1787.29	1893.65	-32.259	-40.768	-18.887	-25.528	-7.578	-13.954
1787.23 178.23 179.23	1873.69	-32.239	-40 . 76B	-10.007	-25.528	-7.578	-13.955
1.78 1.75	1782.29	-32.832	-41.616	##1'B1-	-25.682	-7.345	-13.368
1467.43 -13.725 -43.518 -12.318 -25.828 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.928 -45.228 -45.228 -45.228 -45.928 -45.228 -45.		-32 606	-41.75	-18,175	-25.636	-7.358	-13.401
1411.95		-33.732	-43.518	-18.318	-25.838	-6.998	-12.399
1411.95 -35.353		-33.756	-43.529	-16.319	-25. 832	-4.995	-22.393
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14 C 15 C 16 C 16 C 17 C	•		1	;			
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1 1 1 1 1 1 1 1 1 1	1420.85	- 15 ZB2	-46.588	-10.535	-26.135	-6.481	-11.661
1356 71 -35.824	-	22	C02	113	10.7	CM(F)	
1354-84 -35.279		-35.824	-64.611	-18.614	-26.242	-6.317	-10.64
1336.84 -75.279	-	5	C02	H 20	28	(1)85	
1318.00 -39 842	1354.84	-35.979	-64.762	-47.504	-26.253	-4.388	-10.451
C	1356.00	-35 862	-64.623	-47 461	-74 748	*01. 4-	
T C8 C02 M2 CB(5) 1355 S2 V5.875 -46.782 -47.495 -76.256 -45.266 -47.495 -76.256 -45.365 -47.495 -47.495 -47.495 -47.495				•			
-35.875 -64.747 -47.495 -26.255 -6.364 -35.874 -38.782 -47.491 -26.256 -6.365	-		C02	H 20	2	CB(S)	(T)
-35 674 -58.762 -47.491 -26.254 -6.305		-35.875	-68,787	-47.495	-26. 255	-6.384	-10.652
		-35 674	-58.762	-47.491	-26.254	101 9-	18 841

THEORETICAL ROCKET PERFORMANCE ASSUNING EQUILIBRIUM COMPOSITION DEDING EXPANSION

FUEL C 6 800000 FUEL C 12 804000 FUEL C 12 804000 FUEL C 17 804000 FUEL C 7 804000 FUEL C 7 804000							: <u>5</u>	NT FRACTION (SEE MOTE)	ENERGY CAL/NOL	3	
			*	55603 m	2.458BF		-	4.489217	-161178.880		
	B (_	*		- '	8.485351		٠.	
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	•		• •					71677	-141880 808		
	١		ì	}			_	2000	8 880		
							_	918970	0 800		
- J/B	0.0060		CENT FUE	PERCENT FUEL* 105.8689		EBRIVALENCE RATION 1.5413	ATIB: 1.5	413 PHI-	[* 8.1808		
CHANZER	35.	THEBAT	ERIT	EXIT	T Extr						
1	3888 T	1.7838	2 9579	9 7.6264	19.361	1 17 859	35.856	45.558			
P, ATH 20	204.14	114.49									
		2478.8									
u		1.4423-2	•	•	n						
	-333.60	-648.87			727.77	-894.Z> -933.J/ -1888.18					
					22 -18/8-82	10.36.61					
CAL/E -004		-6123.77	14.46.86.	10.7976- 1			79.6678-	27.07.			
#21, WT 25	25.494	21 542	25.569	3 25.585	45 25.586	6 25.587	25.661				
1.671		-1.05.57	7	7	7	7	7	-1.00116			
		1.8253									
) (E)	8.4482	4528			-			Ī			
THA (5)	2.7176	1.2161	-	17 17 2321		-	-				
SEC	1041.5	919.1									
		1.666			G0 2-177			3.613			
SETIBETE SINTERFICE	v										
46/41		1 680	1.1389	1.8600	2.2588	8 3.1300	5.1786	6.2500			
CSTAR FT/SEC		4753									
		(19 3	8.91	-				1.528			
IVAC 18-SEC/14		1113.8	191								
125, 18-5EC/18		100.4	133.	2 177.6		282.7					
MOLE FRACTIONS											
				1-4116 8 9-114.	1-0424-1	7 4 7410-7	7 5605-7	1.4011			
		-		6 8.9828-7							
				~				4.4849-6			
84 K				3,7561-1 3,5869-1		1 3.4475-1	3.2888-1	3.2248-1			
-				1 1.5761-1							
		1.2588-3				3-8658-F					
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	~	4.7233-4	3.0083-4	4 5.1223-5							
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0**	1.1526-5	4.7647-6		6 2.2G41-7	-			H	•		
MMCE 2.32		1.2291-6	7.8136-7	7 2.4417-7	-7 1.7369-7	7 9.9824-8					
F. 02		1-9519 1		14			=				
M2G Z 47	4747-1	1-585+ 2		M				=			
-	140 -6	3 864 -7		7 1,381 -8							
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Z =	2 2662-1 1,2679-1 1,2684-1 1,2684-1 1,2687-1 1,2687-1 1,2687-1 1,2687-1 1,2687-1 1,2687-1
_	我们是这一一年,1、1267 一年,1、1891年,17、12、12年年,18、12年12年12年,18、12年12年12年,18、12年12年12年
:	9、10.10.10.10.10.10.10.10.10.10.10.10.10.1
8 Z	多用一带的的"的"的用一条的器,则"我们一的器的"用,指出一种的专"的"条件,这是是""数",不是"这"的"这",这是"不是我",这一个人的是,这
	2、16年17年,18、18月18日,19、18月18年,18、18、18月18年,18、18月18年,18、18月18日,18、18日18年,18、18月18年18
128.1	1. 医爱女子 一手,也,你们们是一个一个,我们是有一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个
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(1)83	是我的情况,我们一个不知识的,我们也不是有""的"这一也不是的"的"这一也有有的"的"这一也有是的",这一只有我们,这一种,我们们是一种
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ADDITIONAL PRODUCTS UNITE WERE CRASIDERED BUT 1485E MALÉ FRACTIONS WERE LESS TANN 6.388806-86 FOR ALL ASSIGNED CONDITIONS

	ı	E#2	CH3	HABBRANETHY CHE	METHTL BXIDE	HE THATOL
	BCR BAG	CHN RAD	CZ	CZH RAĐ	ACETYLENE	1 CTENE
	BETHYL CYANIDE	CH3CB RAD	CHICHG BAB	ETHVLEME	ACE TAL DEMY DE	ACEFIC ACIS
	ETHTL RAD	ETHTL BRIDE BAD	ETHANE	AZGNETRAME	ETSAMBL	DIMETHYL ETHER
HC BAG	CVANGGEN	CC6 RAS	2	CS43 BAS	CTCLBP28PENE	JRAGORA
	Cans man	CVCLOPROPANE	PREPTLENE	PREPALENE BXIDS	I-PREPTL RAD	M-PRGPTL RAD
	A-PROPAREL	CAMBON SUBBILDE	2	BUTADIUME	BUTAM-154-3TH	CYCLOBBTADIEME
	1.3-SUTABLENE	2-BUTENE TRANS	2-SBITHE CIS	I SOBET ENE	1-BUTEME	(ACETIC ACID)?
	M-BUTTL BAD	I-BEITE BAD	ISBBUTANE	E-SUTANE	CAPBON SUBMITRIB	53
	CVCLSPENTARE	I-PENTENE	H-PERTYL SAB	I-PENTUL BAD	CRNC1ERN DECKY	PEMTANE
	HERATRIFUE	PHENT, 4AD	GES TABELL	3432438	PHENGL	CYCLONEXERE
	BENIELDENTOE	TOLDERE	CAESOL	1-SEPTEKE	M-MEPTYL BAS	M-MEPTANE
	M-SCITL BAD	BCTANE	ISE-SCIANE	N-WORVE RAS	SAPTHLEME	AZULENE
	B-BIPMENT, RAD	BIPREMTL	JCT-A(6)	BIBENZTL	210	NEG.7
	101	#2#2	F282			1
	202	803	ZRZH	ne.2mB.	M2M4	#2#
	H784	= 285		232		(124)
	TOLUENE (L)	BCTABE(L)	3ET-A(L)	CHC63(S)	Cue(S)	C002H2(S)
	(1)8293	#28(S)	WZB(T)	PB(5)	700(40)	PROCTET
	PRE2(5)	PB384(S)				

MOTE, WELGNY FRACTION OF FUEL IN TOTAL FUELS AND OF BAIDANT IN TRIAL GAMMANTS

THEBRITICAL PRIKET PERFRONANCE ASSEMING FRRIEM CAMPOSITION DURING EXPANSION

Column C												
Colored Colo									FRACTION	ENENCY	21412	1689
### Committee Co	•	TOWN LEADER.			ı			. (SE		TBM/1W2		9 230
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Color Colo												67.8.13
Colored Colo		•										23.8 13
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13.310 1.300 1.3	£/5	1.6600	•	2.9813	7.7330	28.512	17.448	34.334	47.631			
13312-2 1.4445-2 2.5546-2 4.4322-3 1.4356-4 1.43102-3 1.43641-3 1.4441-3	A1m	204 14		68.471	28.398	19.419	11. 785	5.5164	4.2858			
1,2310 1,244 2,445 2,4	. BES R	2733.1			1858.6	1741.9	1374.3	1354.7	1200.3			
-733.58 - 674.58 - 775.25 - 77	7 C/CC	2.3287-2		•	. 4322-3	N-8638-N	2.3182-3	1.2086-5	1.0481-3			
1,254 2,344 2,345 2,34	. cst/6	-351.88	-649.46				-1461.59	-1085.24	-1113-04			
1.7346 2.544 2.5		78.997					47.22.11					
1.2786 25.496 2	S. CAL/(G)(K)	2.2543	2.2567	7 2563			2. 2543	2.2563	2.2543			
C. 470		;			;	•	;	;	;			
1.2356 1.231 1.232 1.240 1.231 1.232 1.240 1.231 1.2	10 Mar.	23.49	Z 2 . 4 Z	72.430					73.47			
Control Cont	TARE (C.)	7.417							177			
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0.680 0.920 1.285 1.374 1.529	STAB, FI/SEC		4733	4733	4733	4733	4733	4153	4733			
			0.48	3.920	1.285	2.275	1.374	1.492	1.529			
0.9400 FORMIC ACID 0.98001 C2 0.77944 C02 0.9400 FORMIC ACID 0.98001 C22 0.77944 C02 0.9400 FORMIC ACID 0.98001 E42 E48 E48 E48 0.9400 FORMIC ACID 0.98001 E42 E48 E48 E48 0.9400 FORMIC ACID 0.98001 E42 E48 E48 0.9400 FORMIC ACID E48 E48 E48 E48 0.9400 FORMIC ACID E48 E48 E48 E48 0.9400 FORMIC ACID E44 E44 E44 0.9400 FORMIC ACID E44 E44 0.9400 FORMIC ACID E44 E44 0.9400 E44 E44 E44 0.9400 FORMIC ACID E44 E44 0.9400 E44 E44 E44 0.9400 E44 E44 E44 E44 0.9400	11/335-E1 2Y		187.3	191.1	212.7	219.1	278.6	746.4	244.2			
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												Canada Juna

H-MEFTTL RAD	BAPTOL CAE	621	BCC.	#3##		(1)	#2C(1)	PB384(S)
1-HEPTEME	B-MCNTL BAD	BIRENIAL		847662	#3#	(S)	M2P(S)	PB02(S)
185383	150-0CT AME	3£1-A(C)	282#	M2H2	H.S	3ET-A(L)	CU28(1)	PBBCLU
TOLECKE	BCTAME	BIPHEWAL	H3W2	103	1205	BCTAME(L)	C828(5)	PEG(TE)
364436142438	R-BCTTL RAD	C-BIPHENYL BAD	***	m62	H204	TRLUENE(L)	CUUZN2(S)	780(80)
M-HERTL BAD	1-8076#6	GENT TABLE	V C na	40744	#2G3	BENZENE(T)	(S)	PB(1.)
C-CLEWERENE	3447474-8	AZBLEME	1541	**	M20	((0))	CUCGS(S)	PB(S)

HEIE WEIGHT FRACTION OF FUEL IN TOTAL FUELS AND OF GRIDANT IN TOTAL OXIDANTS

Table C-2

NASA - Lewis CET - 86

Output

Composition H

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SPECIES BEING CONSIDERED IN THIS SYSTEM	S IN THIS S	VSTEM						
3 M278 E	312/69	כבו	312/68	CC1.2	3 6/78	5013		
112/67 CT	# 5 14 18 14	CACL FORMER ACTO	18/3		512/72	C#2	12/52	HTDBOXINEIMYLEME
	18/8		1 9725	RETARBL	69/9 E	5	312/16	REM BAD
医骨髓 医骨髓 医骨髓 医牙髓 医乳腺	3 9/65		312/65	CB C;	3 6/61	5851.2	3 3/67	£52
BLS 74 CZYCL	3 3/61	ACETVLENE	100	RETENE	308	CZH3 BAD	17 an	METHYL CTAMIDE
	4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	CHZCHG WAG	1.4/85	ETHTLENE	42 HAN	ACETALDENISE	L 4,35	ACETIC ACID
4 - 1 1 1 1 1 1 1 1 1 1		ETHYL BAD FINANCI	3 3/67	CAC RAD	3 3761	ETANGEEX	3 9/65	Aldre: Mare
	084/41	CAM BAD	40 474	CTCLBPAGFENE	**	3444864	Bu #40	ALLENE
	40 EU	CYCLOPREPARE	L 4/85	PROPYLENE	£ 9/85	PESPYLEME GRIDE	2 9/83	I-PROPYL RAD
17. 多、每次,每一年的四年4月,但是四十四年12月,他们等一届年,我们不在四日日前四	710/85	CTCLOBUTADIENE	1 191	BETAN-15M-3TM	:	1.5-Butables	1777	2-801VRE

	Z-BUTENE TRANS	70 34	STO BERTER		11、12、12、12、12、12、12、12、12、12、12、12、12、1	**	I-BUTENE	51/1	
7 1 1	1-2014		DEN TAXABLE	111/113	E-BRIVE RAD				٠.
14/5	TATOR SAMELING	69/216		718/82	CYCLSPESIABLES:	77777	CVCL3FLWIAME TCAMPSwiame	F12/32	THE FIRM TOTAL
	MERGTOTTHE	(12/84	PRENT NAD	112/84	PRESSY BAR	77/17	BENZENE	112/64	
	CTCLBMEXENE	P15/83	B-BEXT RAB	P18/84	TOLUENE	1 6/87	CRESGI	P12/57	
P14/83	M-MEPTYL BAB	F 4/81	JHVL43H-W	P12/52	1-BCTEKE	P18/83	M-BILTEL BAS	_	_
W 1 7 7 1 1	150-BC14HE	¥14/83	H-HORTL BAD		HAPTHLEME		AIBLEME	111/11	N-DECTE BAS
10/01	C.O. LTRIBELL BAD	1 1/61		777	JE!-#(6)	2//411	£ 1.0	7777	
:12/69	# C#	312/78	HCS 840	7 9/6	1	312/70	200	80 SAB	-
BES 78	E Dave	Bu S 78	****	3 3/79	E C	3 9/78	182	: 3/7:	
59/215	****	3 3/79	#133	1 3/85	2021	29/9 6	•	3 3/66	
3 3766	45,	3 3/43	*	312/67		311/18		312/61	-
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		3 3/11		1979 [3 3/78	(25)	11/11	BENZEME(1)
58/814	TBL4ERE(L)	P18/80	BCTAME(L)	78,36	3ET-4(U)	19/61	#28(S)	3 3/79	MZB(L)
312/61	(5)	312/61	(1)	3 3/66	KCR(S)	3 3/66	ECM(I)	3 3/64	1 10(5)
3 3/86	#CL(L)	212/18	E40(4)	312/78	KBH(B)	311/10	KBH(L)	2 6/11	_
3 3/66	E2C83(5)	3 3/66	#2CB3(5.)	3 6/43	E28(S)	2 9/63	K282(5)	BARTS	HHACL(A)
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THEORETICAL PERFORMANCE ASSUMING COULLIBRIUM COMPOSITION DURING EMPANSION

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HEINTL CTAMIDE	CHICO RAD	CHICKO BAD	ETHTLENE	ACE TALDENYDE	ACETIC ACID	FORMIC ACID)2
CINTL RAD	CTAYL GXIDE RAD	ETHANE	AZONETHANE	BINCTHYL ETHER	ETHANGL	E'C BAD
CTANGGEN	CCG #AD	C3	C3M3 RAD	CYCLOPACPENE	PROPYNE	ALLENE
C3#5 BAD	CYCLOPBOPANE	PROPULENE	PROPYLEME BAIDE	1-PEGPTL SAD	H-PROPVL RAD	PROPANE
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Z-BUTTHE	2-SUTENE TRAMS	Z-BUTENE CIS	ISBBTENE	1-BUTENE	(ACETIC ACID)2	T-BUTTL RAD
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TOLUEME	CRESSIL	1-HEPTEME	M-MEPTYL AAD	H-NEPTAME	1-CCTENE	M-OCTVL MAD
GCTANE	ISG-BETANE	N-ROBYL RAD	MAPTHLENE	AFBLENE	N-DECYL RAD	S-BIPMENTL RAD
BIPHEMYL	JE1-A(G)	CLCX	CLBZ	213	C128	Kha2
KORY	HZHZ	RCM	K2	KZCZNZ	K252H2	MCO
Kt 2 Gt	MOCL	MBZCL	103	8242	MH2MD2	m2m4
H203	#20#	M285	#2	KSK	63	(191)
BENTERE(L)	TOLUEME(L)	OCTAME(L)	3ET-A(L)	#20(S)	HZG(F)	K(S)
E(F)	KCN(5)	KCH(L)	KCL(S)	KGN(A)	KOH(B)	KOM(L)
«G2(S)	K2CE3(5)	K2583(L)	<28(5)	K282(S)	MNRCL(K)	EMACL(8)

NOTE, HELGHT FRACTION OF FUEL IN TOTAL FUELS AND OF GAIDANT IN TOTAL GAIDANTS

THEORETICAL ROCKET PERFORMANCE ASSUNING FROZEN COMPOSITION DURING EXPANSION

							ALL FEACTION	CACAGA	STATE	F 10 10 10 10 10 10 10 10 10 10 10 10 10	
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	CHANGER	TREGAT	EXII	Ex1:	EXIT	EIIT					
PC/P	1.8500	1.7792	46.418	85.697		263.93					
. 17H	340 25	191.23	5.1231	3 9701	2.2966	1.225.1					
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		74 1787		1376.01	-1384	BC (B41-					
S. CAL/(C)(E)		2.1675	2.1679	2.1675	2.1675	2.1675					
	***	*1.	***	**	11	***					
Camps (51)	1100	1 2137	1 1467								
100/W NES	7761	1815	111								
TACK BURNER	0.800	1.050	3.197	3.337	3.643	3.972					
PEBFGRMANCE PARAMETERS	AMETERS										
AE/AT		1.9600	8.3000	18.800	15.800	23.800					
CSTAR, FI/SEC		****	1117	***	****	•					
ני		0.68;	1.582	1.613	1.673	1.727					
INAC, LB-SEC/18		188.9	259.4	262.8	269.5	275.4					
ISP, 13-5EC/18		183.5	7.00.4	245.8	254.1	262.3					
HOLE FRACTIONS											
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			CITOMOR MONEY	CARBON SOUDILLOS		1	BUTARIAME	CYCLOBUTADIENE	ADICAE	BUTAN-15N-3YN	1

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#5(1) #.5195734E-03 #.361922E-03 #.5195734E-03 #.6248491E-01 #.2554255E-03	**	-34.310	-35.142		-35.249		-35.249		-44.590	-44.60	-45.556	-45.532	-47.641	-47 646	-50.053		*66 · 67 -	-49.963
	C#2	-45.825	-46.359		-46.368		-46.269		198.89-	-68.887	-61.485	-61.45G	-64.556	-64.565	-68.189		-68.034	-63E-19-
B P (I . 1) 0 . 00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	יני אני	-58.653	-31,387		-31.392		-31.392		-38.543	-38.557	-39.283	-35.265	-48,896	-40.901	-42.799		-42,786	-42.758
0.07(1.2) 0.3481282E-03 0.3481282E-03 0.57957340E-03 0.27542259E-03 0.27542259E-03 0.44430376E-02			-29.567		-29.571		-29.571								-37.986		-37.961	-37.543
	EC.	-42.330	-43.144	1 - 2911.7	-43.150	T = 2918.6	-43.150	5 = 2918.0	-51.538	-51.554	-52.029	-52.421	-51.448	-54,454	-54.041			-54 126
46-F288, 47,/46	Polmi frm 1	1 20 3166.98	2 6 2911.78	PC/PT= 1.758159	2 3 2918.69	PC/PI= 1.764784	2 2 2918.88	PC/PT= 1 764876	3 7 1580.66	3 3 1579.24	4 5 1589.55	4 3 1511.21	5 6 1376.58	5 3 1376.18	6 1349.79	ADD KELLL)	4 3 1255.40	6 3 1254 79

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CHANGE 1.000 FTETER FELL 100 1	u	9000						6.011978	D38 '0		0.00
THE CHANGE THOUSE EXT EXIT EXIT EXIT EXIT EXIT EXIT EXIT		•	0000	ERCERT FUEL	- 186.888		TALENCE BATTI				
1,000 1,00	!	CHANGE			EFIT	EXIT	EEST				
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7.(C					4.1516	2.4255	1.3927				
7.1.(C) (E) (E) (E) (E) (E) (E) (E) (E) (E) (E	1 17 1				1.1161	1376.2	1754.8				
### 17.00 1.00					7.4645-4	7-51/1-4	5.8589-4 .101				
A	CAL/6	-741	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	-1329.16	1 346 34	-1391.42	-1411.00				
Record R		-7394.	9-0969- 6:	-4632.74	-4512.60	-4234.67	-4862.95				
### 128.841		2.16			7.1653	2.1653	2.1693				
CALCADA CALC		28.84			28.269	26.299	28.366				
TOTALLY IN THE STATE OF THE STA	(BLV/BLP)T	-1.8633		-1.00083		-1.00133	-1.63173				
TEAL(ICITE)	(BLV/BLT)P	1.87		1.0110		1.0213	1.1921				
TRACTIONS TRACT TRACT	CP. CAL/(S)(E)	E. 527			8. 4066	0.4152	8.6131				
TRACTIC NAST 1 1888 8 734 6 734,9 784,9 784,1 1888 8 1 18	CAMPA (S)	1.174			1.2151	1.2122	1.1773				
GPHANCE PARAMETERS GPHANCE PARAMETERS 1. 1. 8680	58h VEL.N/SEE	1631			134.9	788.3	658.0				
TRACTIONS 1.6800 6.3500 18.806 18.808 18.80	MACH BUNGER	10 ° 8			2.341	3.596	3.953				
	rierdrandi Fa	VAL. 1. 1.									
## FT/SEC #927 #927 #927 #927 #927 #927 #927 #927	AE/AT		1.658	•	10.0se	25.68P	23.880				
18 - SEC/LB	CSTAB. FT/SEC		492		4927	1269	4927				
FBACTIONS			9 !		1.615	1.677	1.732				
** ** ** ** ** ** ** ** ** ** ** ** **	1145 - 18-511/18				7.6.7	1.575	1 67 7				
ALDERTOR 2. 4933-6 1.3921-6 9.8204-8 7.5734-8 5.2885-8 IXC ACID 2. 6364-5 5.7635-6 1.6123-7 1.2951-7 7.9835-8 IX 6364-5 5.7635-6 1.6123-7 1.2951-7 7.9835-8 IX 6364-6 9.041-7 5.585-11 2.1827-11 2.558-12 IX 636-6 9.041-7 5.585-11 2.1827-11 2.558-12 IX 1722-1 2.224-1 2.5874-1 2.6273-1 2.7816-1 IX 631-7 2.204-1 2.5874-1 2.6274-1 2.6274-1 IX 631-7 2.204-1 2.7816-1 2.7816-1 2.6274-1 IX 631-7 2.7816-1 2.7816-1 2.7816-1 2.6274-1 IX 631-6 5.641-7 2.7817-1 2.7817-1 2.7817-1 IX 631-6 5.641-7 2.7817-1 2.7817-1 2.7817-1 IX 631-7 6.5641-7 2.7817-1 2.7817-1 2.7817-1 IX 631-7 6.7817-1 2.7817-1 2.7817-1 2.7817-1 IX 631-7 6.7817-1 2.7817-1 2.7817-1 2.7817-1 IX 631-7 6.7817-1 2.7817-1 2.7817-1 2.7817-1 2.7817-1 IX 631-7 6.7817-1 2.7											
IC ACID 2.6983-6 1.9921-6 9.8208-8 7.9734-8 5.2882-8 12.8212-1 2.9921-7 7.9939-8 12.8212-1 2.9922-1 2.9923-1 2.	PGLE FRACTIONS										
1C ACID 1.0046-5 5 7659-6 1.6125-7 1.2911-7 7-9459-8 2.982-1 2.9072-1 2.5572-1 2.382-1 2.5842-2 2.882-6 9.201-7 5.395-11 2.382-11 2.5842-1 2.882-6 9.201-7 5.395-11 2.382-11 2.382-11 2.5842-1 2.882-6 9.201-7 2.301-6 2.302-6 9 2.382-11 2.5842-1 2.882-9 9.881-7 2.301-6 2.302-6 9 2.382-12 2.382-12 2.892-7 9.881-7 2.301-6 2.302-6 9 2.382-12 2.382-12 2.892-7 9 0.811-7 2.301-6 2.302-6 9 2.302-12 2.892-7 9 0.882-6 9 2.302-6 9 2.302-6 9 2.302-12 2.892-7 9 0.892-9 9 2.302-12 2.892-7 9 0.892-9 9 2.302-12 2.892-8 1.992-9 1.992-9 1.992-9 1.892-9 2.892-8 1.292-8 1.992-9 1.892-9 1.892-9 2.892-8 1.292-8 1.992-9 1.892-9 1.892-9 2.892-9 1.202-12 2.892-9 1.202-12 2.892-9 1.202-12 2.892-9 1.202-12 2.892-9 1.202-12 2.892-9 1.202-12 2.892-12 3.892-12 3.892-13 3.892	FREMALBENTOE	2.6983-		6 7.8204-8		5.2482-8	3.5878-8				
2.9822.1 2.9022.1 2.8526.2 2.856.1 2.856.2 2.866.1 2.9822.1 2.856.2 2.866.1 2.856.2 2.866.1 2.856.2 2.866.2 2.866.2 2.867.1 2.852.1 2.856.2 2.856.2 2.867.2 2.	FRRNIC ACID	1.8366-		4 1.4323-7		7.9439-8	4. 8342-B				
2.1722-1.2.224-1.2.5874-1.2.1821-1.2.254-1.2.2.254-1.2	2	2.9422-		1.5472-1		2.4284-1	1-2862-2				
2.4172.1 2.224.1 2.914.4 2.914	1393	2.418			2.182-11	2.534-12	2.389-13				
2 0.71 -7 2.705 -7 8.755-75 1.305-15 2.789-17 2 0.011 -7 2.705 -7 8.765-75 1.305-15 2.789-17 2 0.011 -7 2.705 -7 8.765-75 1.305-15 2.789-17 2 0.011 -7 2.705 -7 2.705-6 2.7290-6 7.825-75 2 0.011 -7 2.705-75	202	2.1722-			2.6523-1	2.7416-1	Z-9898-Z				
9 021 - 7 2304 - 7 8 2382 - 8 2382 - 8		2.675	1.381	4 2.423 -8		1.890 -9	9.569-11				
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RAD 2 C. 3 1031 -6 8 3022 -9 8 498 -9 1889 -9 278 -9 2 3483 -9 2 1889 -9 2 3483 -9 2 3			٦.	3 5.4497-6	Z. 9293-6		1.0882-7				
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2.345 -6 6 952 -7 2.145-72 6.288-13 3.698-14 1.647 -6 5.641 -7 2.452-12 6.980-13 3.829-14 6.879 -6 1 677 -6 9.560-12 1.754-24 3.631-16 A 8488-2 5 0347-2 8.4659-7 8.9072-2 7.9029-2 2.7100-1 2.754-1 2.4759-1 2.4559-1 2.4552-13 Z 431 -4 7 555 -7 1.272-12 3.285-13 1.6552-14 8.4006-4 1 4531-4 5.4454-5 3.8829-5 1.7137-5				2.5993-B	1.9756-8	1.6924-8	8-8736-9				
1. 697 - 6 5.681 - 7 2.875-12 6.996-13 5.829-14 6.879 - 6 1.617 - 6 9.5612 - 1.758-12 5.51-12 8.888-2 5.838-2 8.4659-7 8.9072-2 7.9829-2 7.760-1 2.736-1 2.4785-1 2.4553-2 2.3539-1 7.760-1 2.736-1 2.4785-1 2.4553-1 2.4553-1 8.406-4 7.973-4 5.4834-9 3.8829-5 1.1373-1	5		•	2.147-12		3.698-14	1.701-15				
6.879 -6 1 617 -6 9.560-16 1.758-18 5.631-16 8.888-2 5 8381-2 8.6659-2 8.9672-2 7.9828-2 2.7160-1 2.7341-1 2.6483-1 2.6563-1 2.3559-1 2.431 -6 7 655 -7 1.221-12 3.285-13 1.6552-8 8.606-6 7 8531-6 5.6856-5 5.8829-5 1.7137-9	400,	1 697	,	2.475-12		3.629-14	1.558-15				
A 8486-2 5 8387-2 8.4659-2 8.9872-2 7.9829-2 2.7100-1 2.7340-1 2.4782-1 2.4582-1 2.45839-1 2 431 -4 7 555 -7 1.271-12 3.285-13 1.6582-2 8.4866-4 7.4531-4 5.4854-5 3.8829-5 1.7137-5	10.2	6.879	1 617	9.560-14			5.300-18				
2 7360-1 2 7384-1 2 4788-1 2 4585-1 2 15959-1 2 231-4 3 555-7 1 221-12 3 285-13 1 6552-16 8 4006-4 7 6531-4 5 4454-5 5 8829-9 1 7137-5	7.1	- 1111	•	8.4439-Z		3-8286'6	1.1237-1				
2 A31 -6 7 G55 -7 1.221-12 3.289-13 1.652-18 1.6	222	2.7100-	~	2.4783-1		2.3339-1	2.2125-1				
61263713 61678815 614654 6 414664 1 414684 E	202	7 431	•		3.285-13	I.652-14	6. ABE-16				
4 5487		4-9004.8	۰,		5-8288 S		6.4175-6				

*	3.1177-5 1.8984	6-5 8.9166-8 5.336	5,1177-5 1,2984-5 8,9166-8 5,1388-8 1,4816-8 5,1716-9		
#	3.887 -5 E 499 -5	-5 1.734-18 5.286	1.734-18 5.288-11 3.197-12 1.428-13		
0	5,6854-3 4,682	1-3 4.1927-4 5.223	.6854-3 4.6823-3 4.1927-4 3.2113-4 1.6983-4 7.8621-5		
K2CL2	3,9653-5 4,962	3-5 1 8596-3 1. 4B4	1.9653-5 4.9623-5 1 0598-3 1.4848-3 2.4557-3 5.3843-3		
	7.629 -7 2.815	-7 6.612-14 1.451	2.815 -7 6.612-14 1.452-14 4.537-16 1.654-17		
*	2.525 -6 7,687	-7 7.557-13 2.343	1.525 -6 7.687 -7 7.557-12 2.362-12 1.776-13 1.875-14		
2 4 8	2,293 -6 9,577	-7 4.187-18 2.363	9.577 -7 4.187-18 2.363-18 4.177-11 7.474-12		
Met 3	8.6170-6 6 139	2-6 2.4955-6 2.580	.6178-6 6 1392-6 2,8555-6 2,9888-6 2,6865-6 2,9625-6		
9	1.217 -3 4.971	-4 I.B46 -5 3.431	.217 -3 4.971 -4 1.846 -8 3.458 -9 2.665-18 1.658-11		
#6.2	6.884 -7 : 215	-7 1.481-15 2.336	.864 -7 1 215 -7 1.461-15 2,336-16 3,438-18 3,548-28		
2	1.3459-1 1.354	B-1 1.3576-1 1.363	.3459-1 1.3548-1 1.3676-1 1.3631-1 1.3646-1 1.3658-1		
62 m	5.356 -7 1.626	-7 6.877-13 1.791	.356 -7 1.626 -7 6.877-13 1.791-13 1.116-14 5 374-16		
13	2 848 -8 7,592	-5 3.163-11 6.723	848 -8 7,592 -5 3,163-11 6,723-12 1,926-13 2,994-15		
	6 5574-5 3.2830	B-3 6.8521-7 2.442	\$574-5 3.2818-3 6.8221-7 2.4823-3 3.8614-8 3.1817-9		
0.2	5.432 -4 1.654	-4 4 Z46-11 B. 544	.432 -4 1.654 -4 4 246-11 8.544-12 2.151-13 3.985-15		
(1)	0.9800 G G G G G G G G G G G G G G G G G G	0 8 6.6568 0 5.85¢			
ADDITIONAL	PRODUCTS UNION MERE	COMSIDERED BUT WA	ADDITIONAL PRODUCTS WATCH MERE COMSTOLRED BUT WHOSE MALE FRACTIONS MERE	LESS THAN	8.59050E-35 FBR ALL
U	נני	2133	5003	*100	ě
CMET3	C#2	CHZELZ	CH3	CHSCI	HTORBAYNETHY
713	RETHANGL	5	HEN RAD	CHM RAD	20213
212:3	CZCT+	CZCL6	CZM RAD	EZMEL	ACETTLENE

1 -1

U	ככו	בכוג	CCL3	*100	Ď	CMCL
CMELJ	C#2	CHZELZ	CH3	CH3CT	HTDRBXYMETKYLENE	METHVLOXIDE
C**	HE THANGL	5	HEN RAD	CHM BAD	COCLZ	C2
21223	CZCIA	CZCL6	CZN RAB	CZMCL	ACETTLENE	KETENE
CINY RAD	PETHTL CTANIBL	CHICO WAD	CH2CHE RAD	EintlenE	ACETALDENTDE	ACETIC ACID
(FGSMIC ACID)2	ETATE BAS	ETHTL GAIDE RAD	ETHAME	AZSHETMANE	DINETHYL ETHER	ETHANDL
CMC BAG	CVANSSEN	CCB BAD	C	C3M3 RAD	CVCLOPROPERE	PROPURE
#1.6mE	ESHS #AD	CYCLBPRRPAME	PROPYLENE	PROPYLE' : BIIDE	OVE TARRET	B-FEBFYL RAD
PROFABE	I-PREFAUCL	CARGON SUBOLIDE	•	BUTADITHE	CYCLOBUTADIENE	BUTAN-1EN-3TH
1.3-BUTADIENE	2-BUTTRE	2-BUTENE TRAMS	Z-BETENE CIS	I SGBUTENE	1-BUTENE	(ACETIC ACID)2
T-BETTL MAD	S-BUTYL BAD	K-Butve RAS	8-807am	ESCOUTANE	CAPBON SUBMITRID	C.5
CYCLOPERTADIENE	CYCLOPENTAME	1-PENTENE	I-PENTYL BAD	H-PERITE RAD	PENTANE	ISOPENTANE
CH3C(CH3)2CH3	HE HATBITHE	PEENL RAD	PREMOTY RAD	BENZENE	PHENGL	CVCLONEXENE
# SETT BAD	TOLBERE	CEESOL	1-HEPTERE	R-HEPTYL RAD	B-HEPTANE	1-DCTENE
R-DCIYL SAD	BCTANE	ISG-BCIAME	B-BOKTE BAD	MAPTHLEHE	AZULENE	M-DECYL BAD
G-SIPRENTL BAD	BIFNERTL	3E1-A(G)	בוכא	2582	CLZ	C123
MW-0.2	ERG3	2424	#C#	K2	K2C2M2	K202H2
201	MM 2 CM	MOTI	MOZCL	303	82112	EN2HD2
4228	8028	M284	M205	#2	M.5H	03
CtC#1	BENZEMETLS	TOLUERE(L)	CCTAME(L)	JET-A(L)	M28(S)	HZB(T)
E(5)	K(1)	KEM(5)	ECM(L)	ECT (5)	RUN(A)	KG*(B)
#G#(:)	K07(5)	X7003(S)	E2CES(1)	E78(51	K202/51	CALIFORNIA CAL

MACE (8)

CASE MQ. 200	٠.						1	10000		•	
A L M L M							AT FRACTION	ENERGY	STATE		
1.66666	9 091	A. 80000	Ct. 1.89880					-133430.800		29E.15	
10121 9	•	9.90008	K 7.55809		2.49380			-169170.800	s	298.15	
7. BR508	es :	9.0000			2000		E. 354115	200 20988		278.15	
1. 68666	t	9			7.48656		8.811970 8.811970	0.00.0		0.00	
•	8/F= 0 8808		PERCENT FUEL- 160.8450	160.88		EGUIVALENCE BATID» 1.3312		PHI= 0.0060			
		TABBAT	444	1111	FEFF	1113					
	1 207	1 1168	171 79	. 6 63		17 171					
	SAG 23	191 74	\$ 1764	1 4713	7 2428	1 7685					
	3167.0	2864.7	1488.5	1405.2	2265.0	1127.0					
		2 2813-2	1.1134-5 9.6348-4	6348-A	4.1937-4 3.9131-4	3.9131-4					
	-537, 28	-650 23		1226.93	-1278.99	-1327.66					
		-163.25		-1526.85		-1487.53					
í		-6863.34		-8278.43		-3764.84					
CA(/(E)(x)	2.1653	7 1653	Z.1653	2.1653	7.1453	7.1653					
	28.341	22.641	28.841	:8.84	28.841	188.82					
CP. CAL/(G)(K)	8.4086	0.4851	E. 3482	2.3647	8 3569	9.3464					
	1.2697	1.1120	1.2363	2412		1.2553					
SON VEL. N/SEC	1065.8	1314.6	137.3	720.2		647.7					
MACH BERRER	E. 608		1.196	3.336		3.971					
PABA	PERFORMANCE PARAMETERS										
		. 8068	7987		2 S -	23.688					
FT/SEC		4884	*88*	*88*		7886					
!		189.0	1.582	1.613		1.727					
TVAC, LB-SEE/LB		188	259.3	262.7		215.5					
157, 18-560/18		183.5	248.3	245.0		262.3					
MOLE FRACTIBRS											
FORMALDENYDE	0.80000	=	FBRNIC ACID	•	19008.0	ů	B. 29422	1302		0.0000	
	8.21722	ដ			6.86027	2	00000	3		0.00305	
	8 86304	ž	MCG BAS	•	20005.	NC.	8.68632	MMCO		00000	
	8.80808	2	100	•	6.48856	201	10000 · 0			0.04849	
	9 27108	2	1024	•	10905	.				B . 000.0	
	0.0000						G. 66.50	17F.		- BC004	
	***	į		•		:	8 1145				
	B. 80024	2	• _	•	. 88454	70		•			
P B G D C	IETS BRICH	WERE CRA	NETSERED BO	T WASE	MBLE FRAC	ADDITIONAL PRODUCTS WAICH FERE CRASSIDIRED BOT WASSE MBLE FRACTIONS WERE LESS THAN		00E-06 FOR A	17881	8.50000E-06 FOR ALL ASSIGNED CONDITIONS	
	נני		2133		5003		*100	Ē		באבר	
	2+3		CHZCLZ		CHZ		CM3C1	MYDWSXVMETMYLEME	THYLEME	WE THYLOX 3DE	
	JEHNAUGT.	10	2		MCH BAD	a	Can BAD	C0C13		23	
	CZCLA		\$1323		CZH RAD	•	CZMCT	ACETTLENE		KETEME	
	METATL	METATE CTANIDE	CHICO RAD	9		CYI	ETHTLENE	ACETAL DENTOE	TOE	ACETIC RCID	
(FERNIC ACID)2	ETHTL BAD	0.40	ETHTL B	ETHTL BILDE RAD			AZBMETHANE	DIMETHYL ETHER	ETHER	ETHANDL	
	PARODE	*	CCS BAD		ם נ				ENE.	BRAGGE	
	CIMS BAD	0	CYCLEPEDPANE	DPANE		ENE	PREPTIENE GRIDE		9	H-PROPYL BAD	
1		1081	()	CAMBON SQUARES	- CA	71.0	TCARATERE	T-BHTEM:	DIEME	MAN - MIN - MULTING	
7 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -						,	1588ST ANG	CIALLES CHARLES		Catalla Ations	
1 - BEI 1 1 BEC		7	J) E		7	744.3961	***	241140	ŝ	

150PCMTANE C-CLOMESME 3-00TEM N-06CVL RAD C-CLO C-CLO RADAR	
PENTANE PNESSUL N-KEPTANE AZULENE CL2 KZCZAZ MSN 2N2 N2N2 N2N2 N2N3 N2N2 N2N3 N2N3 N2N3	
######################################	
T-PENTYL BAD PHENTYNERS J-MENTENE E-MENTYL BAD CLE MENTYL BAD CLE MENTYL BAD CLE MENTYL BAD MENTYL M	
1 - PENTERE PRESSOL 150 - GCTAME 150 - GCTAME 151 - A.C.) MINZ MINZ MINZ MINZ MINZ MINZ MINZ MINZ	
######################################	MH4CL(8)
CTC_0PENTADIEKE CNSC(CNS)22645 N-MEKKL BAD N-GCTL BAD N-GCTL BAD N-GCTL BAD N-GC BAD	BRACLEA)

MUNICAL MARKELIA) MARKELIA

Table C-3

NASA - Lewis CET - 86

Output

Composition L

Tue Dec 3 18:16:43 EDT 1991

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		3 9/79 AIEL3 312/67 AIGH 312/75 BAIDH 312/75 BAIDH 312/75 EEL3 312/72 EEL3 312/72 ER 3 5/61 ER 3 5/61 ER 3 8/61 ER 3 8/61 ER 3 8/61 ER 3 8/61 ER 3 8/61 ER 3 8/61 ER 3
10.00 5 259.150 18.00 5 299.150 19.00 8 200 6.00 8 200 6.00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		3 6/76 AICL2 3 9/79 AICL2 3 9/79 AICL2 3 9/79 BACL2 3 12/72 BACL2 3 6/89 CHZ 5 6/89 CHZ 6 6/89 CHZ
73.976860 -75580.00 14.67630C -75886.80 0.952004 6.00 0.952004 6.00 0.470000 6.00 0.470000 8.00		ALCL ALO ALO BACL CECL CHCL CHCA CO CACL CACLO C
1.8400 6.9593 6.5626 6.7355 8.9630 8.9800 6.6800 8.9800 8.9800 6.8800 8.9800 6.8800	68	19779 ALR 12779 ALR 12779 ALD ALR 12779 ALD ALR 12779 ALR 127
*** *** *** *** *** *** *** *** *** **		112/79 ALM 112/79 ALM 112/79 ALM 112/79 ALM 112/79 ALM 112/70 BA 112/70 BA 112/70 CM 112/47 CM 112/47 CM 112/49 CM 112/49 CM 112/49 CM 112/49 CM
REACTARYS C 2 0000 CL 1.0000 C 2 0000 CL 1.0000 C 1.0000 0 0.0000 AL 1.0000 CO 1.0000 EX 1.0000 CO 1.0000 EX 2 0000 CO 2.0000	######################################	SPECIES BEING CONSIDENTED IN THIS SYSTEM 16.479 AL 16.479 AL 16.481 ALV 112.779

1 4/83	ACETIC ACTO	1 4/85	(FRANTE ACTR)?	78/819	Frav. Ban				
Bur B.	AZONETHANE	Bus 64	DIMETRY, CINER		ETHANGE	1 1/63	Cur esp		
	CCD BAD	312/69	0	19/980	C3H3 RAD	40 Eus	CYCLGPROPENE	Bun B4	PROPTAE
_	ALLENE	Eur B.	C3M5 BAD	41 B1	CYCLOPROPANE	1 4/85	PROPYLENE	1 9/85	PROPELENE BEIDE
	I-PROPUL RAD	1 9/85	M-PROPUL RAD	1 4/85	PROPANE	L 1/84	1-PRCPANDL	3 6/68	CAPBON SUBDITOR
_	•	** #n#	BUTAGIVNE	P10/85	CTCLOBBTADIENE	**	BUTAN-1EK-3YH	**/*	1.3-BUTADIENE
	384179-2	100	2-BUTENE TRAMS	12 and	2-BUTENE CIS	2 Eng	ISBBUTEME	** 478	1-Butene
	(ACETIC ACID)2	1 9/85	1-Butt RAD	1 9/83	S-BUTYL RAD	P10/83	M-BUTTL RAD	1 4/85	M-BUTANE
1 4/85	I SGBUTANE	3 3/61	CARRON SCREETFID	312/69	2	P18/85	CYCLOPENTABIENE	P12/52	CYCLOPENTANE
20/20/		10,000	CAN THE STATE OF T	10/07	M-FERIT BAD	41/07.	FEBTANE	710/15	SOPERIANE
_	LMSL(LMS)ZERS			112/84	PHENT SAD	112/84	PHEMONY RAD	112/114	SENZENE
	1-401		CTCLOMERER		M-MEXTL MAD	18/84	TOTAL	1 6/87	CHESOL
	BCTAME		TSO.DETARE	10/81	M-MCMT BAD	20/27		79/12	A-OCIVI RAB
_	M-DECVL RAD	112/84	O-BIPERT RAD	112/80	BIPKENY.	18/9	JET-ACC.	3 4777	7701111
_	ברכו	3 4/61	כופ	3 3/61	CL02	3 9/65	C12	31/0	£1.20
3 6/73	# D	312/13	CRR	312/73	CRO	312/73	C#02	312/73	2023
3 6/17	20	3 3/66	כחבר	312/11	Cue	3 9/66	Cuz	3 3/66	£13£13
_		3 3/54	HALE	111/69	CC.	312/78	MCG RAD	3 9/64	MCL
_	9044	Bus 78	522	BUS 78	E S C Z	805 78	KERN	3 3/79	NOCT
_	701	3 3/11	22	312/65	H2H2	3 3/79	H28	3/83	M282
_		312/10	MCD	NUS 78	***	84 SR8	KN2	1 6/77	RMS
_	******	FUS 78		RUS 71	#8C.	RUS 78	MD2	8C S 18	MGSCL
	202	3 3/77	#2	RUS 78	M2H2	RUS 71	KKZM02	8 S 18	M2H4
	820	8. SAW	M203	805 TB	M284	Rus 78	M265	NUS 78	#3
	171	3 3/77	•	3 6/37		3 3/17	2.	19/9 [0.3
	AL(S)	3 6/79	41(1)	9/19	ALCL3(\$)	3 9/79	ALCLS(L)	312/19	ALR(5)
	AL283(A)	312/19	AL285(L)	312/70	BACA)	312/70	BA(E)	312/70	84(C)
_	BACLE	312/12	BAC12(A)	312/72	BACL2(B)	312/72	BACL2(:)	3 6/74	BAG(S)
_	BAG(E)	312/15	BAGZHZ(S)	312/75	BAG2M2(L)	3 3/76	£(6#)	P10/80	BENZENE(L)
	Terufue (1)	BE/014	OCTAME(L)	1 8/84	3£T-A(L)	3 6/73	CR(S)	3 6/73	CB(T)
		312/13	CR2H(S)	312/13	CR283(S)	312/73	C#203(T)	2 6/17	Cu(S)
	בהנדו	312/77	(5)	99/9	CUD2M2(S)	312/11	C#26(S)	312/77	Cu20(1)
	NZE(S)	3 3/19	#28{C}	BA273	MM4CL(A)	#AB35	MRACL(B)		
	· ,								
Subar	- 13-9. GOOGGGGGGGGGGGGE+GG.	00000E+00		,					
A TANK		900							
1									
0. + G.0	0.000000								
		EFFECTIVE FUEL		EFFECTIVE OXIDAM	OXIDANT	MIRTBRE	ы		
ENTERL PT		HPP(2)		MPP(1)	~	MSCBO			
(46-MG;)(DEG K)/KG		-0.26506627E+33		C. 9286660E+09		-8.26586627E+83	FE+83		
RG-FORM, WT. /KG	/xG	BOP(I,2)	(2)	BOP(1,1)	•	88(1)			
		0.63GBZBD1E-02		E. 85680800E+00		6.63082801E-02	1E-82		
8		B. 26627772E-81		0.606999965.400		8.26627772E-01	16-01		•
t		G.44108676E-01		6.65900000£+04	05+00	E.44108626E-61	16-61		
ť		0.418G1988E-02		G. COCCCCCCC + SC		8.81801988E-82	16-82		
u		0.10731153E-01		8. 685663866+06		8.18731153E-01	5E-01		
7 :		0.36783710E-03		D. BOGBEGGGE+DO		8.36783710E-63	JE-63		
. .		48-38519881.0		G. SCOOLSCOF. CO.		0.18856738E-BA	# - I'		
3 3		G. 18866				4. 18866758E-84	**************************************		
25		0.63909301E-04	-			0.63707301E-04 0.63909301E-04	1		
;						**************************************	781		

SINGULAR MATRIX, ITERTION I VARIABLE B SINGULAR MATRIX, ITERATION 2 VARIABLE B SINGULAS NATRIE, ITERATION 3 VARIABLE O

SINGULAS MATRIE, ITERATION & VARIABLE IS

WARMING--POINT 1 USES A REDUCED SET OF COMPONENTS AND NO SPECIES USING THE ELIMINATED COMPONENT ARE CALCULATED. If Duestionable, beaun with inserted componsed species containing component to

SINGULAR HATRIK, ITERATION 2 VARIABLE 16

SINGULAR HATRIX, ITERATION 3 VARIABLE 14

SINGULAR MATRIX, ITERATION & VARIABLE 10

WARNING--POINT 2 USES A REDUCED SET OF COMPONENTS AND HO SPECIES USING THE ELINIVATED CONTONENT ARE CALCULATED. If Deestionable, rebut with insented condensed species containing compunent to

THE TABLE TO ME TO THE TABLE TO		293	828	T I	8	ALZ83(L)	BACLZ
Z 10 26.97 -22	3.596	-50.300	-36.986	-28.575	-38.986	-105.521	-75.347
PHASE CHANGE, REPLACE	E CR283(L)		(5)	# 11 H			;
THE SELECTION OF THE SE	31.369				***************************************		166.67-

SINGULAR MATRIX, ITERATION I VARIABLE 10

SINGULAR MATRIX, ITCRATION 2 VARIABLE 10

SINGULAR HATRIK, ITERATION 3 VASTABLE 10

SINGULAR MATRIX, ITERATION & TABLABLE 10

WARNING.-POINT 2 USES A REDUCED SET OF COMPONENTS AND NO SPECIES USING THE ELINIMATED COMPONENT ARE CALCULATED. If Guestionable, Redum with imserted comdensed species containing component co

EAC12		-75.351		
AL203(1)		-165,519		
8		-38,411		
NCT.		-28.578		
#20		-36.911		
Z 8 3				
#2	במכו	-25.601	-31.358	1 - 2417 0
POINT IVE T M2	C#203(5)	2 9 2437.03	-63.598	PC/P1= 1.788684

SINGULAR HATRIX, ITERATION I VARIABLE 10

VARIABLE 10 SINGULAR MATRIX, TERATION 3 SARIABLE 10 SINGULAR MATRIX, ITERATION 2

SINGULAR MATRIX, TYERATION & VARIABLE 10

-75 355 WARNING--POINT 2 USES A REDUCED SET OF COMPONENTS AND MD SPECIES USING INE ELIMIPATED COMPONENT ARE CALCULATED. If OUESTIONABLE, Require MENTED COMBENSED SPECIES ENTAINING COMPONENT CO. 73 C 92 21 - 105.919 - 105.911 - 105.911

SINGULAR HAIRIK, IIERRILOM 1 VARIABLE 10			
SINGULAR MATRIT, ITERATION 2 VARIABLE 18			
SINGULAR MATRIX, ITERATION 3 VARIABLE 16			
SINGULAR MATRIX, ITCRRITEN A VASIABLE 18			
NAMPINGPOINT 3 USES A REDUCTO SET OF COMPONENTS AND NO SPECIES BSING THE ELEMENATED COMPONENT AND CALCULATED If Ruestionable, beaus with inscript compleses species comparance emphasial co	ELEMEMATED COMPONE	HE ARE CALCULATES	·
3 13 1284.82 -24.929 -67.251 -48.526 -34.631	-37,390	-168.49-	-97,138
P.152.407 P. 21.0010 HITM ALZO3(A) 5. 1286.40 - 26.231 - 67.267 - 48.493 - 34.023 5. 1286.4031.033 - 67.267	-37.378	-171.472	-97.080
ADD BELZEL:) 5 4 1289.47 - 76.939 - 67.139 - 48.456 - 34.818 - 125.429 - 31.805	-37.360	-171.158	-101 842
SINGULAR MATRIK, ETERATION 1 VARIABLE 18			
SINGULAR MATRIE, ITERATION 2 VARIABLE 18			
SINGULAR MATRIX, ITERATION 3 VAPIABLE 10			
SINGULAR MATRIE, ITERATION 4 VARIABLE 10			
WARRINGPOINT 3 USES A REDUCTO SET OF COMPONENTS AND NO SPECIES USING THE ELINIMATED COMPONEN. ARE CALCULATED If QUESTIOMABLE, REGON WITH INSERTED CONDENSED SPECIES CONTAINING COMPONENT OF	ELIMINATED COMPONE CD	R' ARE CALCULATE!	Ġ
-	8	AL285(A)	BACLZ(;)
11 120 21 - 26.933 - 47.371 - 48.653 - 34.880 - 126.835 - 95.118	-31,446	-172.890	-102.283
SINGULAR WATRIT, ITERATION 1 VARIABLE 15			
SINGULAR MATRIX, ITERATION 2 VARIABLE 10			
SINGULAR MATRIX, ITERATION 3 VARIABLE 10			
SINGULAR MATRIX, ITERATION & TARIBBLE 19			
MARNINGPOINT 3 USES A REDUCED SET OF COMPONENTS AND NO SPECIES USING THE ELIMINATED COMPONENT ARE CALCULATED	ELIMINATED COMPONE	WF ARE CALCULATE	Ġ
11 01071678811. Study MIN TRUEST D LUBERAND STREET WAS STREET TO STREET	-37,445	-172.005	-102.281
SINGULAR MATRIX, ITERATION I VARIABLE LO			
SIMBULAP WATERY, ITERATION 2 VARIABLE ID			•
SIMCOLER MAIGIE, ITERATION S VARIABLE DO			
SINGULAR MATRIX, ITERATION & WARIABLE IO			
mabeingpgint a usis a meducic set of components and mo species yeing the eliminated component are Calculated If oricitimants beans atta incepto familiases contains component co	ELIMINATED COMPONE	M ARE CALCULATE	·
A 11 1175.50 -17 159 -70,729 -58.091 -35.007	-34.644	-185.610	-103.712
PHASE CRAMES, REPLACE ACLISED WITH MACLICA) 4 2 1173.68 -27.159 -78.72a -50.839 -35.086 -154.819 94.737	-38.582	9-1-5-8	-108.705

-83.598 - 531.358 PC/PTH 2.768749 T # 2457.84

ADD MACL2(A) 4 3 1197.99 -2 -132.684	-27 217 -94.42B	8 1 G . St	-5B.444	-34.959	-58.490	-162.312	-187,189
1173.85	-27.168	-18.719	-58.885	-35.005	-30.681	-185.562	-168.807
AUD EU(5) A 5 1173,89 -2 -134,800	-27.160 -94.802	-18.318	-58.884	-35.664	-38.681	-185,557	-106.805
SINGULAR MATBIX, ITE	STERATION 1	WARIABLE 18					
SIMCULAR MATRIX, ITERATION	RATIGH 2	VANIABLE 10					
SINGULAR NATRIK, ITERATURA	BATIBE 3	VAILABLE 18					
SIMBULAR MATRIX, ITERATION	RATIBE A	WARIABLE 18					
BARNINGPOINT 4 USES A REDUCED SET OF CONPONENTS AND MO SPECIES USING THE ELIF QUESTIONABLE, REBUN WITH INSERTED COMPONENT OF	SES A RED. UR BITH IL	JCED SET OF COMPONANCED ASERTED COMPONENSED	USES A REDUCED SET OF COMPONENTS AND NO SPECIES USING INE ELINIMATED COMPONENT ARE CALCULATED. ERUN WITH INSERTED COMDENSED SPECIES CONTAINING COMPONENT CO	ES USING THE ELL IG COMPONENT CO	MIMATED COAPONEN	I ARE CALCULATED	
μ	211	203		101	8	AL283(A)	BACL2(A)
CRZUS(5) 4 11 1175.36 -2 -134.666	-27.157 -94.778	-76.668	-58.850	-35.849	-38.662	-185.355	-108,704
SINGULAR WATRIK, ITE	ITERATION 1	WARTABLE 10					
SINGULAR MATRIK, ITERATION	RATION 2	VARIABLE 18					
SINGULAR MATRIK, ITERATION	MATION 3	WARTABLE 10					
SINGULAR MATRIK, ITERATION	* ******	VARIABLE 16					
BARNINGPOINT 5 MSES & REDUCED SET OF COMPONENTS AND NO SPECIES USING INE EL	SES PREDA	UCED SET OF COMPSI	WSES & REDUCED SET OF COMPONENTS AND NO SPECIES USING THE ELIMINATED COMPONENT ARE CALCULATED.	IES BSING THE ELI	MINATED CONTONEN	IT ARE CALCULATED	
5 11 1059.09 -2 -144.502	-27.419	-75.874	H 50 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-36.371	-48,218	-203.141	-117.586
SIMBULAR MATRIX, ITERATION	BATION I	VARIABLE 10					
SINGULAR MATRIX, ITERATION	PATION 2	WARIABLE 10					
SINGULAR MATRIK, ITERATION	RATION 3	VARIABLE 10					
SINGULAR MATRIL, ITERATION	RATION 4	VARIABLE 10					
HARMINGPOINT 3 USES A BEDUTED SET OF COMPONENTS AND NO SPECIES USING THE E If QUESTIONABLE, REBUM WITH INSERTED COMDEMSED SPECIES CONTAINING COMPONENT CD	ISES A REDI	GCED SET OF COMPONENSED) USES A REDUCED SET OF COMPONENTS AND NO SPECIES USING THE ELINIMATED COMPONENT ARE CALCULATED REBUK HITM INSERTED COMPONENT ARE CALCULATED	IES SSING THE ELI IG COMPONENT CD	MINATED COMPONE!	IT APE CALCULATED	
	#2	C8 3	H20	HC.	00	AL283(A)	BAEL 2(A)
CFZ03(5) 5 10 1059.29 -2 -146.286	-27.418 -5.495	-75.844	-53.826	-36.368	-40.284	-203.107	-117.949
SINGULAS WATRIN, ITERATION	I MOTTAN	VARIABLE 10					
SINGULAR RAIRIN, ITERATION	SATION 2	VARIABLE 10					
SINGULAR MATRIX, ITERATION	SHATION 3	WARIABLE 10					
SINGULAR WATRIX, ITERATION		WARIABLE 10					
MARNINGPOINT & USES A REDUCED SET OF COMPENTS AND NO SPECIES USING THE EL	SES A BEDI	UCED SET OF COMPONED MSERTED COMPENSED	6 DSES A REDUCED SET OF COMPONENTS AND NO SPECIES DSING THE ELIMINATED COMPONENT ARE CALCULATED. . REBUN MITH INSERTED COMDENSED SPECIES CONTAINING COMPONENT CO	IES USTNG THE ELI NG COMPONENT CD	HIMATED COMPONE	NT ARE CALCULATED	
4 11 985.87 -2	11 615	-78.405	-54.680	-37.307	-41.521	-216.593	-124.327

						7
				INENT ARE CALCULATED	AL283(A)	-216.477
				LIMIMATED CAMPS	8	-41.518
				CIES USING THE E	1J#	-31,339
				INCHIS AND MB SPE SPECIES CONTAIN	₹ 2	-19.195
VARIABLE 18	VATIABLE 18	VARIABLE 18	VARIABLE 18	UCED SET OF COMPENSE	C02	-78.376
ITERATION 1	ITERATION 2	ITERATION 3	116347184 4	USES A RED Rebus uita i	#2 C#(S)	-27.613
SINGULAR MATRIX,	MGCLAR BATRIE.	SINGULAR MATRIX,	SINGULAR MATRIX,	eastignPoint s If golfstigsamif,	POINT IIM T CRZOS(S)	6 11 986.46 -27,613 -155.861 -5,531
	SINGULAR MATRIX, ITERATION I PARIABLE 18	SINGULAR MATRIX, ITERATION 1 VARIABLE 18 MGLLAR MATRIX, ITERATION 2 VARIABLE 18	SINGULAR MATRIX, ITERATION I VARIABLE ISAGULAR MATRIX, ITERATION 2 VARIABLE IS SINGULAR MATRIX, ITERATION 5 VARIABLE IS	SINGULAR MATRIX, ITERATION 2 VARIABLE 18 SINGULAR MATRIX, ITERATION 2 VARIABLE 18 SINGULAR MATRIX, ITERATION 9 VARIABLE 18	SINGULAR MATRIX, ITERATION I VARIABLE IN SINGULAR MATRIX, ITERATION 2 VARIABLE IS SINGULAR MATRIX, ITERATION 3 VARIABLE IS SINGULAR MATRIX, ITERATION 3 VARIABLE IS WARNINGPOINT 6 USES A DEDUCED SET OF COMPONENTS AND MS SPECIES USING THE ELIMINATED COMPONENT ARE CALCULATED. If QUESTIONABLE, REGUR UTH INSERTED COMPENSED SPECIES CONTAINING COMPONENT CD.	SINGULAR MATRIX, ITERATION 1 VARIABLE 18 SINGULAR MATRIX, ITERATION 2 VARIABLE 18 SINGULAR MATRIX, ITERATION 2 VARIABLE 18 SINGULAR MATRIX, ITERATION 3 VARIABLE

BACL2(A) -124.268

THEBRETTERS PREKET PERFORMANTE ASSUNTING EQUILIBRIUM COMPOSITION BUBING EXPANSION

Fuct m 1.cm							AL PEACHER		STATE	1
					!		(SEE MOTE)	CAL/NOL		DEC #
	.				C1 1.84866		0.741153	-76588 608	vı	298.15
	٠.	2000						8458 . 800		298.15
	•		70000-7- 1	2				- 261808 . 808		298 15
FRE A BREEN								20 A		•
							6.689975			9.00
			\$ 4. SOSE	•			8.889724			8 8
**	8/F= 8.8	8.0005 PER	PERCENT FUEL» 188.6660	.= 118.68		EGBIVALENCE RATIOS 1.4412		PEI= 8.8680		
	CHANGER	148841	EXII	EXIT	FRIT	1111				
4/35	1.6800		15.787	17 A77	-	2.26				
P. AIM	176.11	95 182	1 9494	1 0450		171171				
7. DES A	2694.9		1211.3	1175.4		2 780				
BHG. 6/CC	1.9161-2	-	7.2512-4	5.8439-4	3.2454-4	Z. 3824-4				
*. CAL/G	-526.74	-645.66	-1146.46	-11.84.38	-1232.45	-1763.57				
U. CAL/G	-741.74	-839.85	-1242 41	-1777 74		-1141 97				
C. TAL/G	1-6668	EL . 6619-	- 4865 48	-1847 41	-X646 79	-1441 74				
S. CAL/(G)(E)	2.1798	2.2798	2.2790	2.2798	2.2798	2.2798				
M. MOL WT	14.987	24.939	24.999	25.08E	25. BBB	25.886				
1(475/410)	-I.88126	-1.88652	-1.69847	-1.08619	-1.00032	-1.01036				
(DIA/DII)#	1.8755	1.0111	4108.1	1.8687		2113				
CP. CAL/(S)(E)	0.4717		4653	6 4671		8 4785				
CARRA IS	1 3165			1 22.7						
SOR VEL M/SEC	1849 7			7 7 7	•					
MACH CHARGE										
	! !	}	•							
PERFBRANCE PARANETERS	METERS									
AE/AT		1.0000	7. 2868	10.500	15.600	78 686				
CSIAR FIVSEE		A780	4780	4780						
£.		587	755	1 410	•					
TAR. LB-SEC/LB		787	1 652	25.6		7. 77.				
15P, 18-SEE/18		101.7	231.1	239.2		233.2				
MOLE FRACTIBUS										
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			CT - 007 . 1	VI-376.	17-608-6 21-229-6 27-007-7					
	18777 B. 677.4									
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			1.1188.			1.1183-7				
FORES: 050000		7 666	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	C7-C47-7 C7-7/4		4.771-17				
201111111111111111111111111111111111111						4-7/68-7				
CHAIL BLID	9-6616		7 6453-1	- 1145-E	7.1456-	7.7356-1				
	B-1020 B		9-9869	I.1657-5	5.8285-3	1.9961-4				
	1 9815-1	9472-1	1-1890 I		1.1945-1	1.6732-1				
כפבו	Z 9- 3VC I	934 -4	\$ 385-18	1.122-18	1, 458-11	3.182-12				
C02	Z-1211 9		1 2988-1			1.5895-1				
ני	1 576 3	7.275 -4	1.617 -7 5.642 -6	3.442 -8	3, 735 -9	7.841-10				
בוט		7 967 -8	\$ 227-16 L	1 321-17	9.932-28 2.551-21	2.551-21				
212	ň	6 BZB -6		1 771-16	771-18 1.982-11 3.876-12	3.876-12				
•1	1 713 -5	Z 662 -6	1 926-15	2 683-17	643-17 0.983-28 1.118-21	1 118-21				

10.2	.153 -6
2	6.183 -5 2.849 -8 3.132 -9
נו	1.5722-5 1.8594-4 3.3887-5
Cascis	2.8719-7 5.1868-4 4.3878-4 2.6622-4 i
	2.614 -7 3.921 -8
**	1.5334-6 7.3671-8 5.2142-8 3.2851-8 2
MCG 840	Z.682 -6 3.741-18 7.929-11 1.813-11 2
ני	2.6672-1 2.0884-1 2.0139-1 2
800	4.7244-7 8.2631-9 4.6738-9 2.2764-9 1
MOCI	9.894 -7 4.315-12 4.324-13 1.845-14
2	1 4829-1 1.8869-1 2.8881-1 2.1515-1 2
20	Z.5953-1 Z.4758-1 Z.3169-1 Z
12	3.189 -7 2.833-11 3,682-11 3,699-13
	1.6321-5 9.6149-6 1.0736-5 1.2947-5
_	1.159-11 7.341-13 1.852-14
~	7.8383-2 7.8375-2 7.8319-2
	1 839 -6 3 426-15 6.984-17 3.735-19
	3.422 -9 3.512-18 1.673-11
~	_
AL203(A)	4.5784-3
AL285(L)	-3 G. Bast & E. BOSS & B. 8500 S
BACL2(A)	1 4.6849-4 4
14612(1)	* 6. 888C E & 6572-4 E. C88C E C. 8683 G C.
C#263(S)	8 8-1113-4 8-1988-4 8-1113-4 B
CA285(L)	
CU(5)	1 4-6104 6 4-6484 6 1 4847-4 6 4016-4 1

1	ALE	ALM		ALB	ALB2	
11.2516	AL 23	A1.787		DACL	****	
כבר	CCFI	5003		5	CHCL	
3H2	CR2CL2	253		PADGRAMETHYLENE	NETHYL SAIDE	
5	MCM BAD	CHR BAD		23	E2512	
ZCL6	C2M BAD	CZMCL		KETEME	CZHS BAD	
CHESCO RAG	CHICHE CAD	ETHTLENE		ACETIC ACID	(FORMIC ACID)2	
ETHTL BEIDE RAD	CINANE	AZGMETMANE	DINETHT ETREM	ETHEMBL	CHC RAB	CVARDEEN
CO PAD	C	CSR3 RAC		PROPYAE	ALLENE	
SHYLBRASTON	PROPYLENE	PREPTIENE BXIDE		M-PHEPTL BAS	PROPANE	
SAPBOR SUBOLISE	3	BUTADITME		BUTAR-1ER-3TH	1.3-BUTADIEME	
-Butent Inams	2-BCTEME CIS	15686TENE		(ACETTE ACID)Z	I-BUIVL RAD	
I-RUTTL BAD	M-ButamE	ISOBUTANE		53	EYCLOFENTABIEKE	
PERTERE	T-PENTAL SAS	M-PENTYL BAD		ISBPENTANE	EM3C(CH3)2CH3	
WEB'L RAG	PHENDIT RAD	BENZENE		CYCLBMEXENE	B-BERTL RAD	
185361	3431424-1	M-HEPTYL RAD		1-SCTENE	R-SCIVL RAD	
SO-BCTANE	N-MONYL SAD	MAPTHLENE		#-BECVL #65	B-BIPHENTL RAD	
ET-A(G)	ברבי	2813		C##	2403	
14.2	8418	941		KCHH (CHH	20z	
202	*	BC 8		182KH	1001	
1225	705	m2m2		8254	HZC	
1234	#202	7		63	1(5)	
1513131	ALCL3(L)	ALM(S)		87(E)	BA (C)	
BACLZ(B)	BAG(5)	BAG(L)		BASZHZ(L)	C(CB)	
(T) 3 H 3 H 7 H 7 H 7 H 7 H 7 H 7 H 7 H 7 H	BCTANE(L)	3£7-A(L)		CB(17)	CHR(S)	
1730	Cv0(5)	Custaz(5)		CHZ&(L)	#2C(5)	

NGTE, VEICHT FRACTIEN OF FEEL IN TOTAL FUELS AND OF BAIDSHIT IN TOTAL CATIGARTS

					ST FRACTION		STATE	TENP
,	ä					CAL/MOL	,	96¢ #
			BEER 1 13		640711	100 00 00 00 00 00 00 00 00 00 00 00 00	n u	748.13
FUEL C 22.81						->8488E. 908	v	298.15
						8.800		80.8
					8.089925	800 T		8.00
		164			B.884712	020 '0		8.60
		16581 . 4 . 15681			0.089724	8 . 069		90.6
	C/F- 8.8880	PERCENT FULL. 188.0888		CBUITALFRCE RATION 1.4412	le 1.4412 PRIm	2000 .		
4/14								
A14	175 11							
T, DEG E	2694.9							
8. 6 /55	1.9161-2							
#, CAL/G	-526.74							
41/6	1 111							
. THE/ [8) (E)	9417 7							
P. MEL WT	24.987							
CP CAL/(C)(E)								
CABRA (C.)								
582 FT 8/587	1881							
MATERIAL STREET								
- 10 m	•							
AE/AY CSIAR, FI/SEC CF IVAC,18-SEC/LB ISP, LB-SEC/LB								
MOLE FRACTIONS								
AICE	1,000,0	ALELZ	9.88384	41543	8.88835	ALBCL	ب.	8000
470+	. 60466	A182**	8.68601	BACLZ	E.ERDAT	-	24	. 30000
FBBMALDENVDE	# 00000	FRBWIC ACID	22220 0	3	8.19815	COLL		G. 00001
C 0 7	1.96773	บ	8.08158	513	0.68060	C 7 7		8.000B2
	E. 68507	2.50	8.0000	CR3Z	8.88983	2		9.66089
בתבי	8.68154	*	8,68157	Ž	8.0520		2	9.60001
MC.L	86161 8	WALG	# # # # # # # # # # # # # # # # # # #	1382	00000	H2		8.13676
#20	E . MO4.	240	W . W . C	<u> </u>	2 1020 2	2		2 data - 0
#2 ALZS3(L)	8.86442	C#283(1.)	6.88677	1	2.08072	6		0.000
ADDITICHAL PRODUCTS WHICH	BUETS WRICH WE	wrof caasiofuto but wuss wall feattions wint LESS Tham 8.58880E-04 FBH All AssiGNED Compilions	MUSE MELE FRACT)	IT JEJA SHBI	ESS THAN 8.5868	10E-06 FBB A	11. 4553	KBIIIGWBS GSWSI
P.	ALE	***	#IF	4	ALB	4182		41.2
AL2516	AL 20	2020	4	-	וונגו 	101		u
ננו	בנריג	CCC3	*133	_				באבר ז
E#2	CH2C13	CH3	CHREL	- 1	BYCHRATE TAYLERS		, DE	***
PETMANGL	ő				בפברז	2		£2£22
£2514					ALLIVERE	RETENE		CZEN BAD
METHYL CYAMICE	E C*3CO \$40				ALC: ALUENTOL	W TILTSW	2	DIST SIMULA
				•	0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			

	CCS BAD	13		-	A: 1 FW5
C3#5 BAB	CYCLSPRSPARE	PROPULEME		SAN TANKE	PADPART
1-PREPAREL	CATES SUBBILDE	4.7		BUTAN-15R-37R	1 V-Bulantest
3 - B & 1 T M E	2-SULENE TRANS	2-BBTENE CIS		(ACETIC ACEBIZ	T-BUTY: BAG
S-BUITL RAD	E-BUITL RAD	H-BUTANE			CYCLGPFATADIFAF
CTELBPERTANE	1-PERTENE	I-PERITL RAD		I SGPENTABE	CHICKENING
*Exaterve	PHEMT, WAD	PREBERT BAD		CYCLEMENE	R-RENT BAD
TOLOTOF	CAESGL	1-nEPFEME		I-SCIENE	M-BETTL RAD
BETANE	ISG-SCIANE	B-MONTL RAD		M-DECTL MAD	D-BIPBERY: BAD
BIPHENTL	JET-4(C)	CLCH		100	
283	Cu7	CM3CL3	PA10	NED 2	0
ZON	#232	H282		*	
MOCE	102	MBZCL		第三2首位2	H2H4
m28	8263	B284		***	
AL(5)	AL(L)	ALC13(S)		A1203(A)	MACAT
PA(B)	BA(C)	BA(I)		BACLZEL	EAG(S)
BAG(L)	BADIN2 [5]	BA02#2(L)		TOLDERECLD	Briskfill
3E1-A(L)	CE(5)	(1)		CR293(5)	Cursi
(1)	C#0(\$)	CBB2H2(S)		M28(5)	#78(1)
BM4CL(A)	MM4CL(B)				

CALCHIAITANS WERE STOPPED BECAUSE MEXT POINT IS MORE THAN 38 DEG BELON TEMP RANGE OF A CONDENSED SPECIES MÖTE, VEIGHT FRACTIER EF FUEL IN 18181 FUELS AND SF STIBBAT IN 1818L SXIBBANIS

Table C-4
NASA - Lewis CET - 86
Output

Composition Q

Tua Bec 3 18:14:49 207 1991

		3 3/41 FORMALDENTDE 1 5/54 ENA 2 9/45 CO 3UF BA KETEME 1 4/95 ETWIENE 3UF BA ETWIENE
2 4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5		CM2 MEINALBHIDE COM BAD CONZEMD EINEL AND
2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		312/72 L 9/ES 3 6/66 3 3/61 BUN BA F10/ES
11. 3 46 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8		CONTRACTOR LENE NCM MAD COM CAD CONTRACTOR CAD (FRENIC ACID)2
		312/67 1 9/95 312/70 3 3/67 80% 84 1 4/85
X	if + 600.	STEN C C C C C C C C C C C C C C C C C C C
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	N	5PECHES E 7/75 E 4/85 E 9/85 J 9/45 BUR R4

Part Francis		48				3,6			
	15.00	3 9/66	CC# BAD	312/69	[3	084/41	C3+2 4.0	47 430	
3年14日44 48 45B	띹	# # # P	ALLERE	30 BC	C3H5 HAD	Bun 04	CTCLOPROFAME	₹8/0 1	PROPYLENE
L 9/85 PEGPTL	PROPILEME GX13E	1 9/85	1-PREPTE RAD	1 9/85	E-FECFYL MAD	1.4/85	PROPANE	1.84	3 -PROPARGL
3 6/68 CABBON	CABBON SUBBRIDE	312/69	3	** #20	BUTADIVAE	P18/85	CYCLOBUTADIENE	** #n#	BUTAN-1EM-3TM
	1,3-BUTADIENE	Bur Ba	2-BUTTHE	POR IA	2-BETEME TEAMS	76 276	Z-SUTENE CIS	*8 #1 8	ISOBUTENE
	¥.	1 4/85	(ACETIC ACIG)Z	1 9/45	T-BUTTL BAD		S-BUTTL BAD	F10/E3	M-BSITL BAD
	3#1	69/4 1	387139651	19/6	CARROR SUBBITERS		: :	F10/85	CYCLOPENIADIENE
PICASA TANGCATANA	CTCLEPERTANE	75/114	I-PERTER:		T-FERTYL BAD		M-PENTYL BAD	710/85	PLATANE
		787	ERSE(LA3)4183				THE REAL PROPERTY.	******	Den Argenta
		1777	1 . 10 0 4 5 6 5	10/010	LILLUMEAERE		M-MENTERS	**/***	
	11 840	6/82	GCIANE	*/45	152-0CTAME	P. 18.	M-ROWY, BAD	But 24	BAPTR1585
		P18/83	R-DECTL BAD	1.12/84	B-BIPNEMTL RAD	112/84	BIPHENTL	18/97	3C1-A(G)
		111/6	MCM	312/70	MCB BAD	312/16	BHCB	4 US 78	Dem
		Bus 78	MW63	9/38	#8 2	3 3/77	*1	312/65	12 to 2 to 2
		1 3/85	ZOZH	3 3/77		3:2/16			X
MER W/ ACT		11/11				100		#US 73	102
		200			7474	1 2 2 2	77872	40 Sug	
		3 1/73		16/77		4/17			ì
		312/72		1 9763	P#2	3 6/70		19/9	
		312/65	1802	BAR 73	BICS	BAR 73	61 (1)	3 3/38	(10)
	E(1)	P10/80	TRLUEME(L)	P18/80	SCTANE (L)	78/8 7	3ET-A(L)	18/81	#26(S)
		3 3/62	PB(S)	2 3/62	(3)84	112/11	PBC(BD)	312/71	PBD(vx)
		312/71	PEG2(S)	312/71	(5)40504	3 6/19	Z#(V)	3 6/79	re(B)
		1 6/61	ZBW(S)	3 6/61	ZRM(L)	312/65	ZNC1(A)	312/45	7807(8)
JIZ/AS ZWUZ(L)	•								
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000000	. 0000	3.0000		6.250388	6.2503668668600				
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	* 27°0 880858688883C803E+3C	GECOUSE+S	ė.						
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2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1									
	_	I DE LETTAL FUEL		EFFECTIVE SKIDANT	EXIDANT	FETATE			
EBIDALPY		#PP(2)		**************************************		0#15E			
(KG-MOL)(DEG K)/KG	746	-0.67743	.6774:0225+02	0.80039088E+00		-8.677470ZZE+0Z	2E+02		
			į						
3 2 7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		7771108	807 (1 t) 1 4 4 8 7 7 4 4 f - 6 1			88(1) 8 14487744F-87	46-07		
			286077155-01	8 B5050565E+00	001-300	8.Z86G7715E-01	\$E-01		
*		E.29159593E-01	593E-31	\$.000000088E+00	68E+03	8.29159593E-01	3E-01		
			#40E-01	0.600666866	005+60	G. 21203588E-01	8E-01		
4			9687C128E-D4	0.0000000E+00	80E+80	9.958781286-84	#E-D4		
		0 90847	42785648E-D4 9084783E-D6			0.4270C445E-04 8 98R477#7F-94	3E-04		
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1 25 2920 1	18 -30 116		-36.143	-18.137	-25.033	-55.053		-18.915	-23,540
ADD IRG2(B)									
1 5 2955,30	10 - 3E.104		-36 083	-18.180	-25.076	-62-741		-19.844	-23.667
ADC ZBC2(L)	-38 105		140.46-	-18.174	-25.069	-62.801		-19.626	-23.649
180 4082 Showse									
1 2 2951.31	11 -30 105		- 36.890 -	-16.175	-25.871	-62.791		-19,829	-23.653

	-23.090	-23.104		16	23.101	-23.101	-28.339	-28.349	-19.740	-19.154	-18.147	-18.153	-17.532	-17.531	-16.624	-16.629	ā	-16,640
t	-18.457	-18. a73	٠	t	-18.468	-18.468	-15.823	-15.040	-14.885	-14.614	-13.783	-13.788	-13.209	-13.208	-12.362	-12.367	ť	-12.377
2802(1.)	-66.390	-66.70A		IROZ(B)	-66.738	-46.738	-84.178	-84.867	-98.737	-90.653	-97.236	-97.203	-100.876	-168.880	-186.224	-106.229	ZB02(A)	-104.166
H2	-25.271	-25.276		H.2	-25.277	-15.217	-25.867	-25.860	-26.842	-26.848	-26.204	-26.203	-26.291	-26.291	-26.416	-26.416	K2	-26.415
~	-18.367	-16.372		#2	-18.374	-18.374	-18.908	-18.964	-19.856	-19.854	-19.187	-19.186	-19.236	-19.256	-19.552	A) -19.355	н2	-19.352
#79	-37.224	NITH 2102(8) -37.216 -1		M 2.0	-37.223	-37.226	-41.961	-41.932	-43.699	-45.677	-45.418	-45.481	-46.365	-46.366	-47.764	BITH IEG2(A) -47.760	#Z0	-47.743
5	-30.797	JO. 795	T = 2668,59	8	-30.681	T = 2666.37 -30.801	T = 2666.35 -33 464	-33.446	-34, 399	-34.387	-35,387	-35.362	-35.818	-35.811	-36.544	LACE 2802(8) -56.542	93	-34.533
POINT ITM I	4 2664.85 -	PHASE EMANGE, MEPLACE ZROZ(L) Z Z Z448.58 -30.795	PC/PT+ 1.781186 T	POINT LIE T	3 7666.57 -	PC/FTm 1.789255 T Z Z Z666.35 -	PC:/FIx 1,789311 T	- 1897.79 -	5 1713.91 -	3 1714.08 -	\$ 1567,74	3. 1568.45 -	- 28.96.1 6	3 1496, 74 -	5 1484.85 -	PHASE CMANGE, REPLACE 2802(\$) 7 Z 1404.39 -56,542	-	3 1405.41 -
P01#1	~	PHASE 7	PC/PT.	POINT	2	PC/PT=	PC/P14 3	n	•	•	•	•	•	•	^	PHASE	POINT ITM	•

IMEGRETICAL GOURET PERFORMANCE ASSURING CONILIGRIUM COMPOSITION DURING EXPANSION

TEMP	298 15	298.15	296.15	298.15	298.15	298.15	298.15	299-15	29B. 15	298.15	298.15	298.15 298.15																																					
STATE	v		· W	۱A	v	v	Ŋ	v	v	s	v	v v																																					
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EMERGY CAY / MR	-85100.800	-93070.000	17730.800	-282900,000	-23550.800	-7460.800	-15450.800	-655130	-16020B.BOD	-48500.800	•		PNI- 0.6058																																				
WT FRACTION	6.113400	0.113600	0.440590	8.046380	0.01410.0	6.007560	8.8840BC	0.083400	8.843488	0.0100.0	0.815080	0.004000	.6786 PH																																				
18	;												KTIU- 1.	ì	EXI.		1485 4	4-6257-4	-607.74	-924.24	-4228.26	2.4338	***	714.67 1 Manual 1-	TODE T	0 4118	1.2520	781.2	3.838		6 7500	5166	1.527	263.0	Z4Z. 0		7 1790-4	2474	5 S616-R	6.4719-7	1.7685-1	1750-1	3159-6	1.5243-7	2.8333-9	1020	1		1
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	00000	3.68688	0.6588		. 15641		2 · 88898		5. BBC88		17.86050				11 100	7887 8	1568	6.8615-4	-740.24	-87g.25	-4557.52	2.4338	***	-1.88601	1.8601	8.4116	1.2522	625.3	2.728		A. 25GO		1.448	254.2	4.622		7 1736-4			7 7171-2	2.6011-1								
					 ~				=		E 17.		PERCENT FUEL= 150.8869		17 450		1714 0			121.43	-4855.46		** ***			0.4131	1.2512	6.298	2.474		3.1350	2700	1.373	246.1	117.7		. 11776-4												
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Ę	1										_				1 0000	100	2951.3	9.9299-3	-134.63	-388.20	-7317.61	2.4338	**	-1.06287	1.0422	0.9836	1.2156	1117 7	9.800	TERS							1441.		7.5759-6	7273	2199	7.8786-2	1.1641.4	6.5825-6	1.2894-5	A-064A			
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Ü H		•	•	2	~	•	7	•	2	-	n.	. .						j,	Ų	ور	ن	x) (9),		1	4.	7(6)	ŝ	#/SE		AMEE !		. FT/SEC		1-SEC/1	1-SEC/1	FRACTIONS		FMTDF	0110										
	fuer	FUEL	Futt	בונו ביינו	ייי	TRE	1101	FUEL	ruEı	FUEŁ	FUEL	הנו			2/34	A 4	7. O.C. R	BKO, G'CE	H. CAL/G	U. CALJG	G. CAL/C	S. CAL/(G)(K)	100	. 5	(DIT/DIT)	CP. CAL/(G)(F	CAMMA (S)	335/H. 134 HDS	MACH MURBE	PERFORMANCE PARAMETERS	AE/AT		ii.	IVAC. LE	ISP, LB-SEC/LB	MOLE FR		FORMALDENTOF	FRANC ACID	***	00	202		Z. U. Z.	HCG BAD	6000	2	-	

	DEED COMDITIONS WETMANDL ACTITE ACTITE ETMANDL ETMANDL ETMANDL N-FROFTL RAD MUTAN-EEN-YNN (ACTITE ACTO)2 CS MUTAN-EEN-YNN CYCLONEXEME L-DCTENE MAZDL
	E-06 FOR ALL ASSIGNMENT -06 FOR ALL ASSIGNMENT -07 FOR ALL ALL ALL ALL ALL ALL ALL ALL ALL AL
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